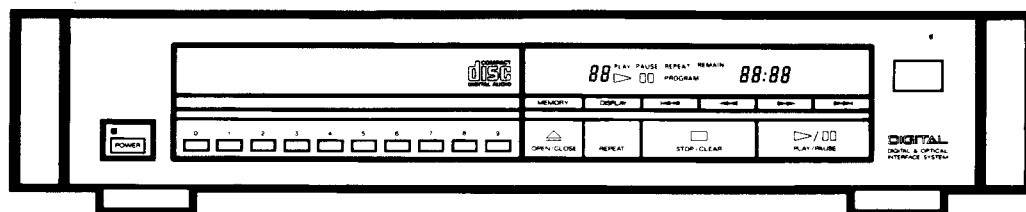


AKAI SERVICE MANUAL



COMPACT DISC PLAYER MODEL CD-M939



I. SPECIFICATIONS

| | | | |
|--|---|-----------------|--|
| Type | Optical | Dimensions..... | 385(W) × 74(H) × 330(D) mm (15.2 × 2.9 × 13.0 inches) |
| Pick-up system | 3 beam semi-conductor laser | Weight..... | 4.5 kg (9.9 lbs) |
| Wow & Flutter | Below measurable limits | | |
| Output level/Impedance (Digital)..... | 0.5Vp-p/75 ohms | | |
| Power requirements..... | 120V, 60 Hz for USA & Canada 220V, 50 Hz for Europe except UK 240V, 50 Hz for UK & Australia 110V/120V/220V/240V, 50 Hz/60 Hz convertible for other country | | |

* For improvement purposes, specifications and design are subject change without notice.

★ SAFETY INSTRUCTIONS

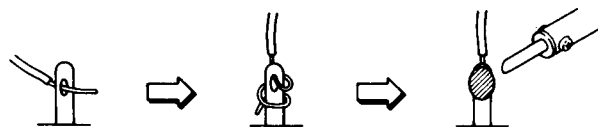
PRECAUTIONS DURING SERVICING

1. Parts identified by the \triangle symbols parts are critical for safety. Replace only with parts number specified.
2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation.

These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

3. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
4. Use specified insulating materials for hazardous live parts. Note. especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers (Insulating Barriers)
 - 4) Insulation sheets for transistors
 - 5) Plastic screws for fixing microswitch (especially in turntable)
5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

7. Check that replaced wires do not contact sharp edged or pointed parts.
8. Also check areas surrounding repaired locations.
9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

SAFETY CHECK AFTER SERVICING

Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 M ohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for $\square C$ or $\square A$, specified insulation resistance should be head-phone jacks line-in-out jacks etc. more than 2.2 M ohms (ground terminals, microphone jacks).

★ INFORMATION

SYMBOL FOR PRIMARY DESTINATION

Alphabet indicates the destination of the units as listed below.

| Symbols | Principal Destinations |
|---------------|------------------------|
| $\square A$ | USA |
| $\square B$ | UK |
| $\square C$ | Canada |
| $\square E$ | Europe (except UK) |
| $\square J$ | Japan |
| $\square S$ | Australia |
| $\square V$ | W. Germany only |
| $\square U$ | Universal Area |
| $\square Y^*$ | Custom version |

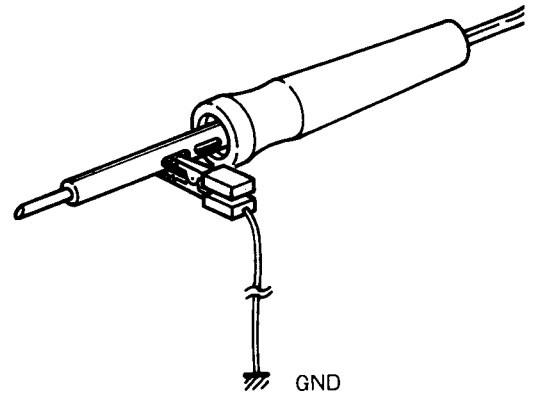
PRECAUTIONS IN REPAIRING

When repairing or adjusting the unit, please note the following points.

1. Do not put excessive pressure on the mechanical part (operation part), including the pick-up block, as extremely high mechanical precision is required in these parts.
2. When the base is removed for repair or adjustment, make sure that there are no metal objects in the narrow gap between the P.C. board or the mecha parts and the base.
3. The Micro-Computer (M50752 - 401 SP) and the CD signal processing ICs (M51564P and M50421P) can be damaged by static electricity or leakage from a soldering iron during repairing.

While soldering, please take the precautions against leakage as in the illustration.

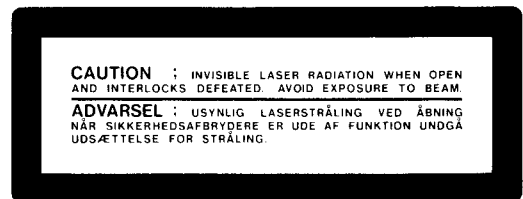
4. Do not loosen any screws in the pick-up block. When handling the pick-up block, please refer to the points to NOTE when replacing the pick-up block.
5. Keep safety from hazardous invisible Laser Radiation. DO NOT watch the Laser Beam (Objective Lens) directly.
6. Models for the same countries, Laser Warning Labels are affixed on the unit and inside of the unit, as shown below. Read it carefully for your safety, when repairing or adjusting the unit.



[DENMARK and U.K]

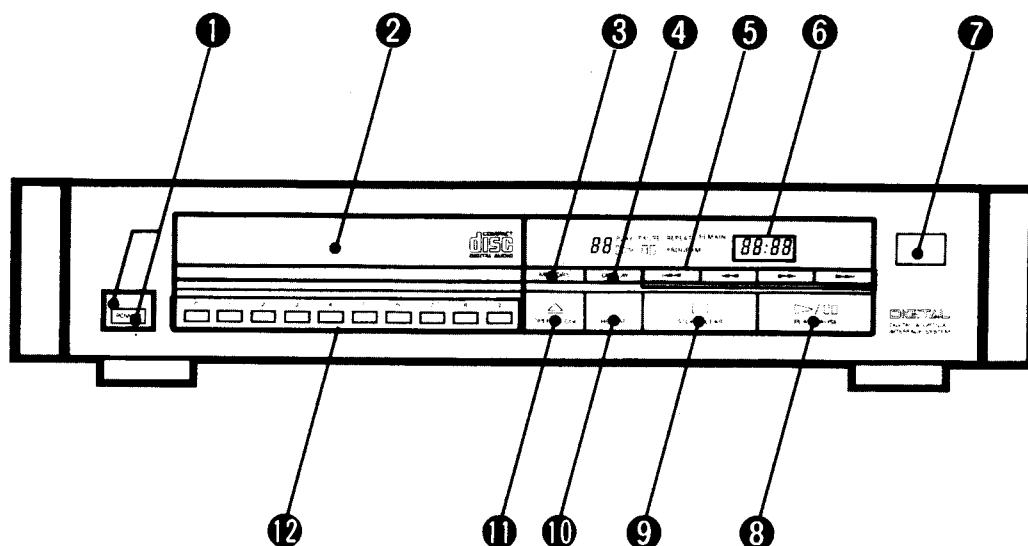


A Label affixed on the unit



A1 A Label affixed inside of the unit

I. CONTROLS

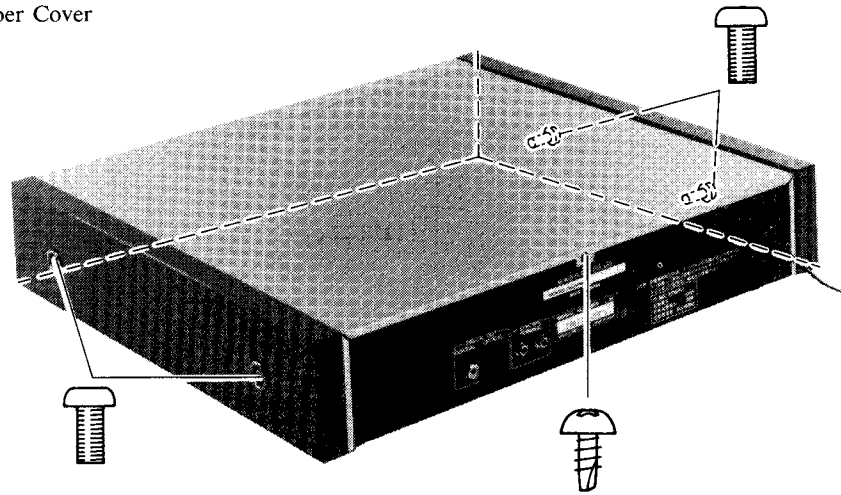


- 1 POWER Switch and Indicator**
To turn the Akai CD player ON and OFF.
- 2 Disc drawer**
Holds a compact disc.
- 3 MEMORY button**
To memorize programs for random program playback. See page 11.
- 4 DISPLAY button**
To choose the display mode, individual time, or remaining time mode display. See page 10.
- 5 SEARCH \lll , \ll , \gg , \ggg buttons**
Use these buttons for skip and manual search operation. See page 9.
- 6 FL (Fluorescent) Display**
Shows what mode the Akai CD player is in. See page 10.
- 7 Remote control window.**
Keep clean for proper remote control operation.
- 8 PLAY/PAUSE $\blacktriangleright/\square$ button**
To start playback and to temporarily stop playback. See page 8.
- 9 STOP/CLEAR \square button**
To clear a program or REPEAT play, or to STOP regular play back. See page 8.
- 10 REPEAT button**
To replay a single selection or the entire disc. See page 12.
- 11 OPEN/CLOSE \triangle button**
To load and eject compact discs, to stop compact disc playback and to cancel all the memorized programs. See page 5.
- 12 Numeric buttons (0 to 9)**
Used for direct search and playback of a selection. Also used for programming during random program playback. See page 10 and 11.

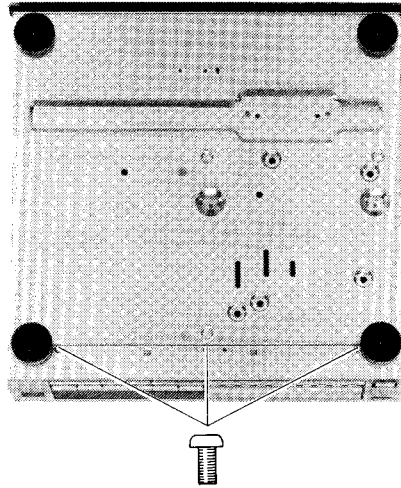
II. DISASSEMBLY

In case of trouble, etc, necessitating dismantling, please dismantle in the order shown in the photographs.
Reassemble in reverse order.

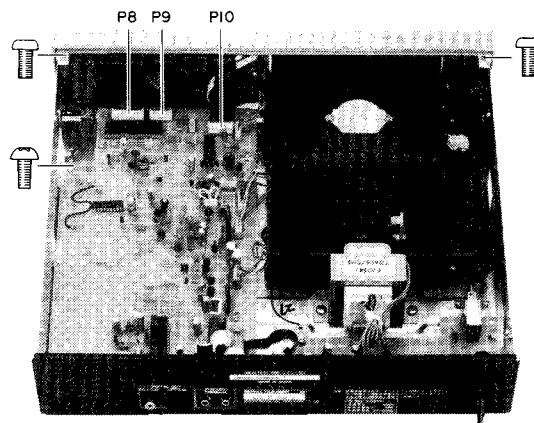
1. Removal of Upper Cover



2. Removal of Front Panel



3.



* Before remove the Front panel, disconnect the connectors P7, P8, P9 and P10. (while disconnecting the wire from the connector, press upper side of connector.)

III. PRINCIPAL PARTS LOCATION

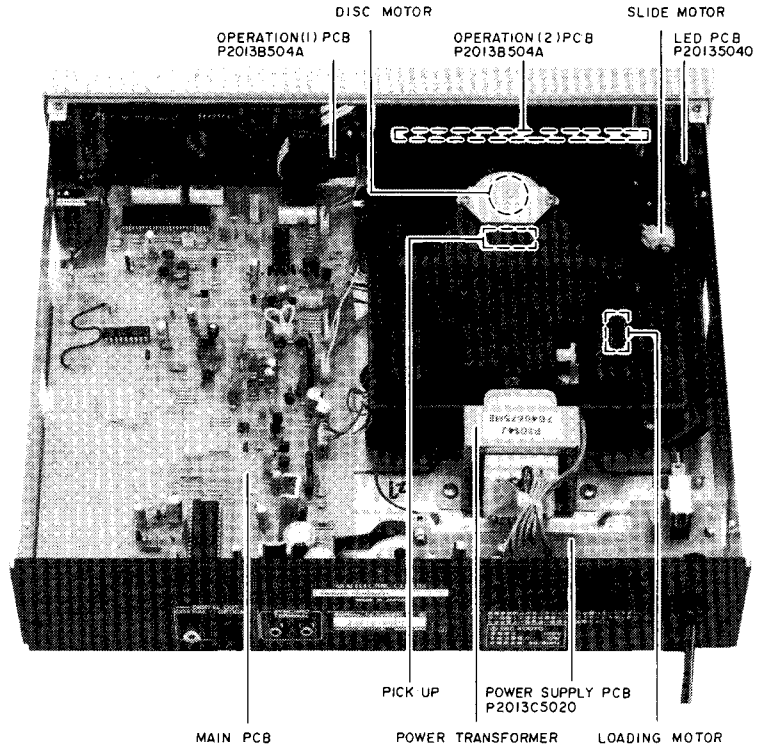


Fig. 3-1

IV. REPLACEMENT OF PICK-UP BLOCK

4-1. REMOVAL OF THE MECHANICAL BLOCK

- ① While power is on, set the disc tray to open condition by press the OPEN/CLOSE button, then turn off the power.
- ② Disconnect the connectors P1, P2, P4 and P11 on the MAIN PCB.
- ③ Remove the screws (A), (B) and (C). (Refer to Fig. 4-1)
- ④ Press the disc tray and set the disc tray to close condition.
- ⑤ Remove the FRONT PANEL.
(Refer to I. DISASSEMBLY)
- ⑥ Remove the MECHANICAL BLOCK from the main chassis.

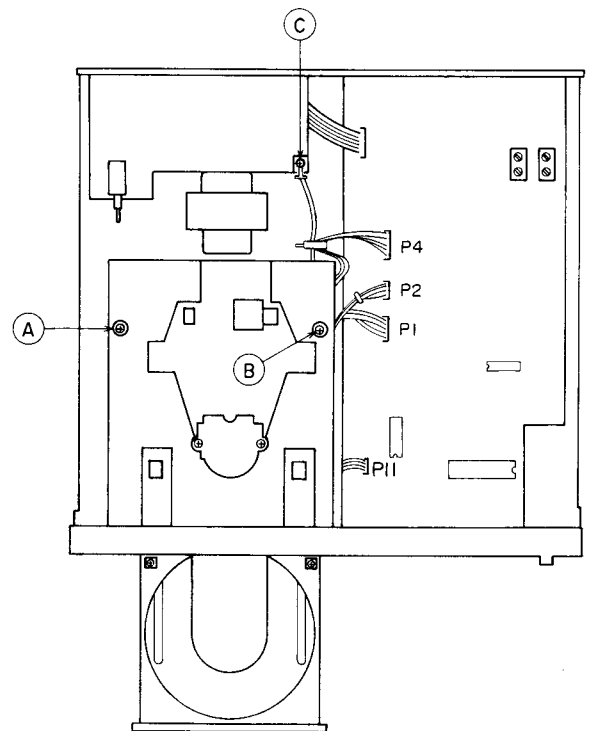


Fig. 4-1

4-2. REMOVAL OF THE PICK-UP BLOCK

- 1) Remove the E ring (D), then remove the gear (E).
- 2) Remove the screws (H), (I), (J) and (K) which fixed guide shaft.
- 3) Disconnect the connectors (6 pin and 9 pin connectors) on the pick-up block, then remove the pick-up block.
- 4) Remove the pick-up fixing screws (L), (M) and (N).

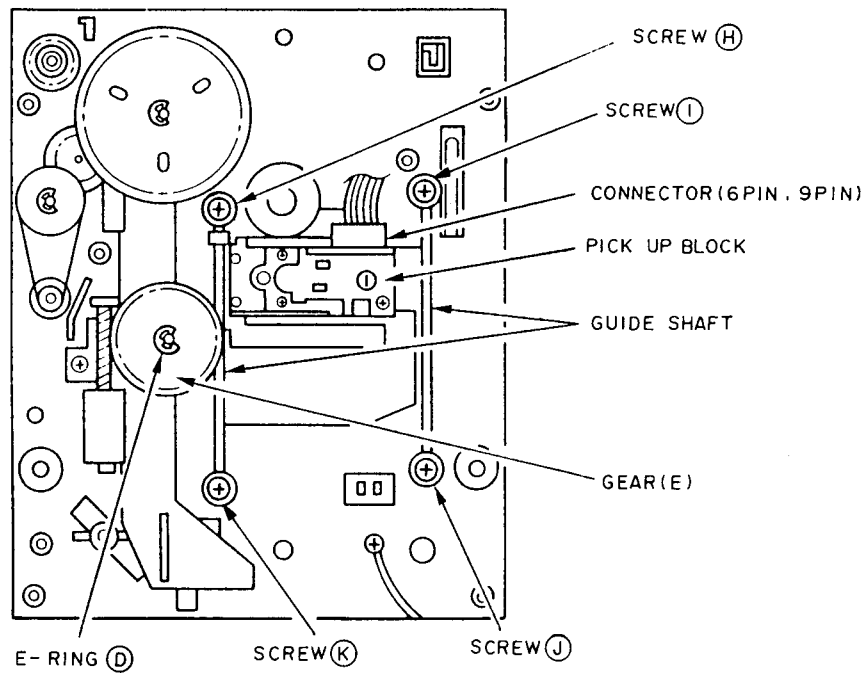


Fig. 4-2

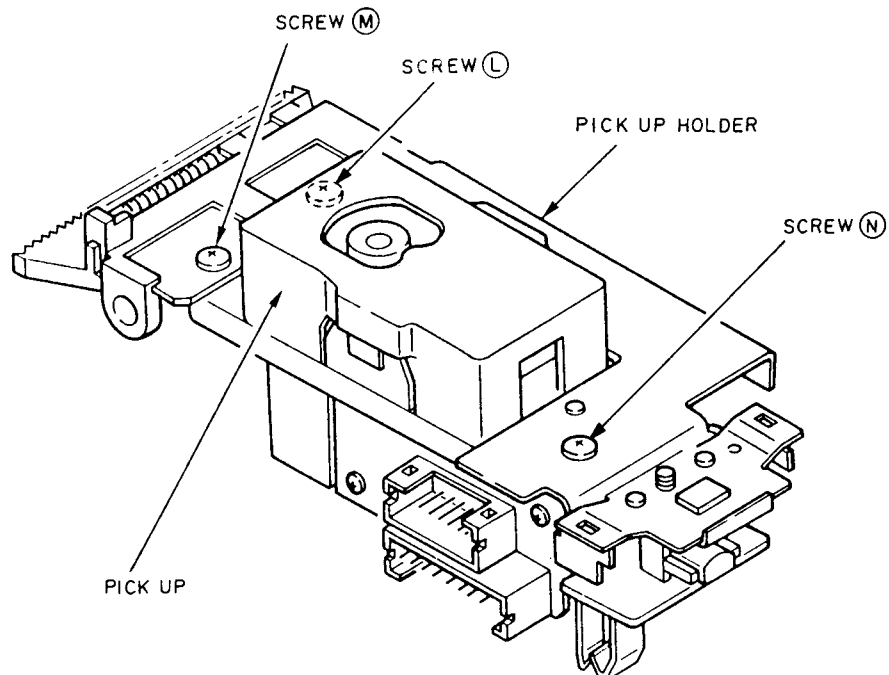


Fig. 4-3

4-3. ADJUSTMENT OF THE PICK-UP BLOCK WHILE SERVICING

4-3-1. Pick-up Inclination Adjustment

Fine inclination adjustment in the jitter direction is necessary after replacing the pick-up. Adjustment is performed by rotating the Jitter Direction Inclination Adjustment Screw. (Refer to Fig. 4-4)

- 1) Connect the oscilloscope between P5 pin ① (HF signal) and GND.
- 2) Set the unit in the **TEST MODE 4**.

NOTE: "How to make test Mode" has been written in VII. ELECTRICAL ADJUSTMENT (SERVO).

- 3) Press the (FF) or (FR) Buttons so that the Jitter Direction Adjustment Screw may situate to the middle of the Inclination Adjustment Hole.

- 4) Confirm that the HF signal (Eye-Pattern) shown in Fig. 4-5.
- 5) Turn right and left the Jitter Direction Adjustment Screw (Fig. 4-4) with the hexagonal driver (2.4 mm) until the HF Signal pattern change from (A) to (B) in Fig. 4-6.
- 6) After adjustment confirm that the HF signal level is within the range indicated below.
Check that HF signal pattern is clear as shown in Fig. 4-6 **B**.

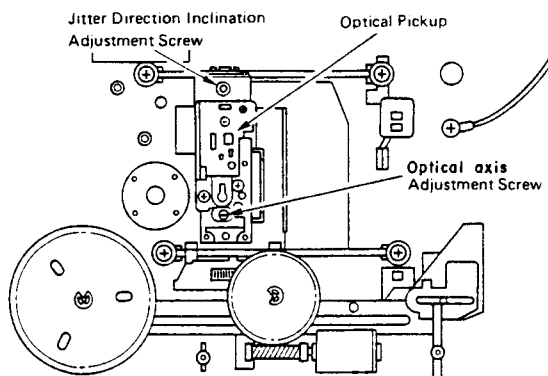


Fig. 4-4

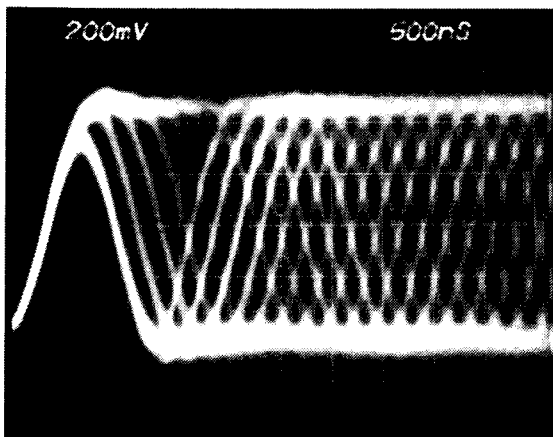
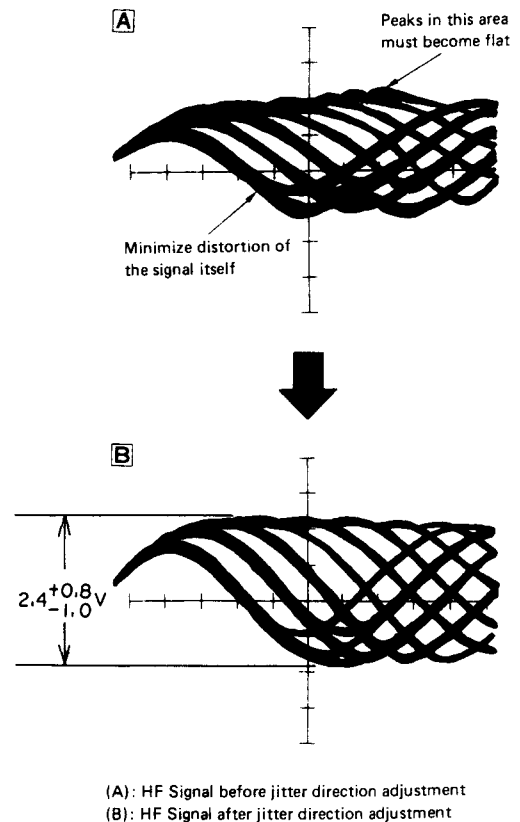


Fig. 4-5



(A): HF Signal before jitter direction adjustment
(B): HF Signal after jitter direction adjustment

Fig. 4-6

4-3-2. ADJUSTMENT OF THE FOCUS OFF-SET

When indication of the Frequency Counter is not decrease than 120 Hz in the VII. ELECTRICAL ADJUSTMENT (SERVO) step 2 FOCUS SERVO OFF-SET adjustment.

Put the washer 0.2 mm (Parts No. ZW-259650) between pick-up and pick-up holder as shown in Fig. 4-7.

After this adjustment all the adjustments in VII. ELECTRICAL ADJUSTMENT (SERVO) are necessary.

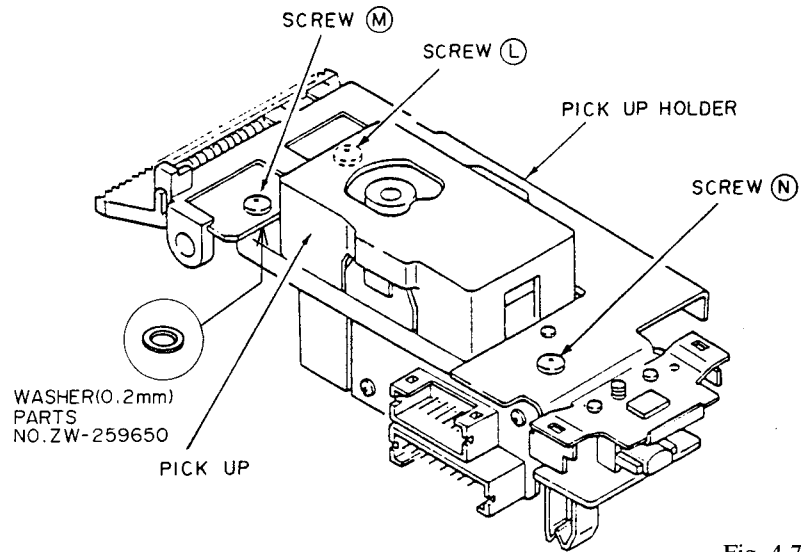


Fig. 4-7

4-3-3. APC (Automatic Power Control)

This circuit is to keep the constant laser power of the pick-up, semi-fixed resistor VR 1 on the pick-up block is adjusted at the factory according to each character of the pick-up, consequently, "DO NOT TOUCH THIS VR 1".

V. REPLACEMENT OF SPINDLE MOTOR

5-1. REMOVE AND ASSEMBLY SPINDLE

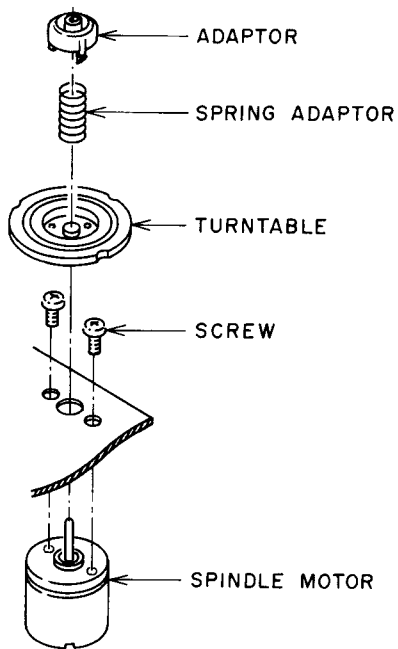


Fig. 5-1

- 1) Pull out the turntable, Spring adaptor and Adaptor.
- 2) Remove the two Screws.
- 3) Unsolder two Spindle Motor wires.
- 4) Solder two wires to the new Spindle Motor.
- 5) Put the new Spindle Motor on the chassis with two screws.
- 6) Press-in the turn table on to the Motor shaft.

Adjust the turntable so that the height of the turntable from chassis become 6.6 ± 0.1 mm (Fig. 5-2).

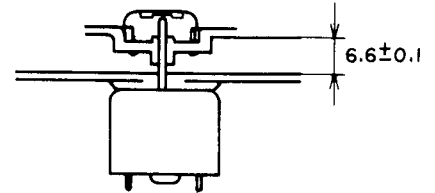


Fig. 5-2

VI. HOW TO INSTALL OF THE LOADING MECHANISM

1. Set the Disc Tray in a loading condition.
2. Set the gear (B) on the shaft (G).
When the gear (B) is set properly, fit the Hole of the gear (B) to the hole of the CHASSIS. (Fig. 6-1)
3. Press the Lever-outsert to fully direction (D).
(Fig. 6-1)

4. Set the gear (C) on the shaft (H).
When the gear (C) is set properly, fit the MARK (E) to the MARK (F). (Fig. 6-1)
5. Set the gear (A) on the shaft (I).
When the gear (A) is set properly, fit the Hole of the gear (A) to the Hole of the CHASSIS. (Fig. 6-1)

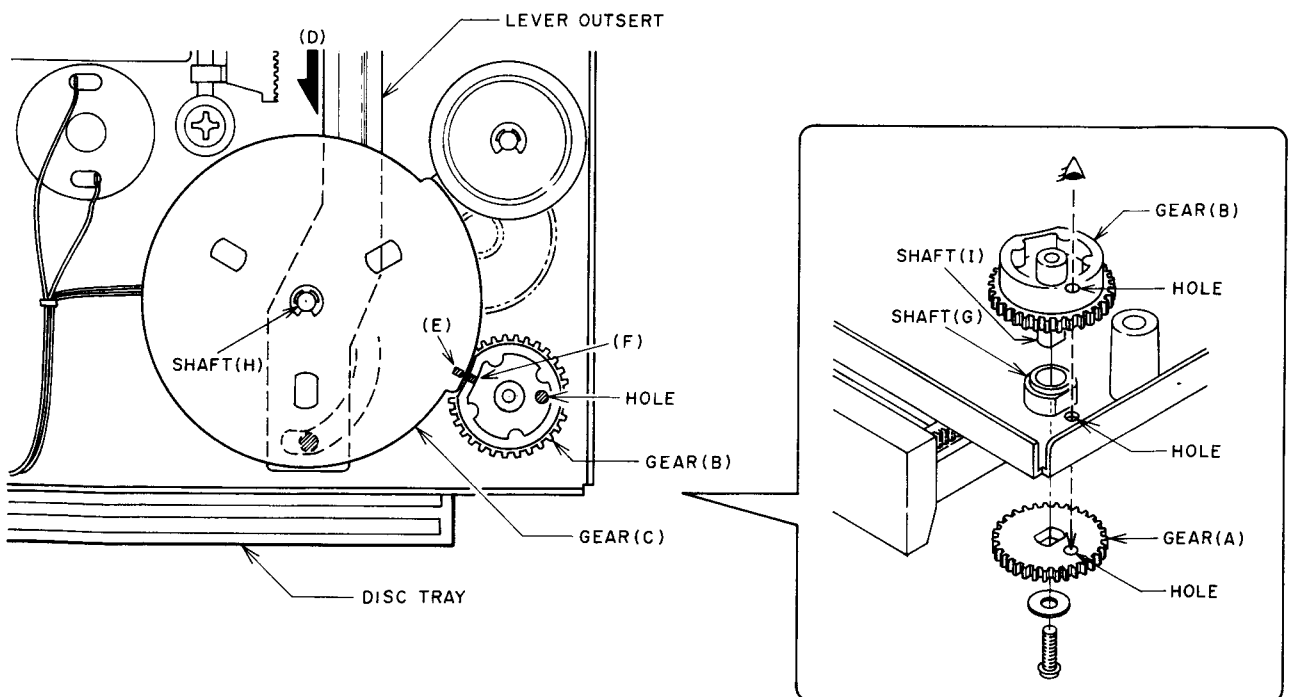
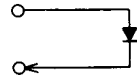


Fig. 6-1

VII. ELECTRICAL ADJUSTMENT (SERVO)

ABOUT THE TEST MODE

- * This test mode use for the adjustment or check.
- * Short the pin 1 and 2 of the connector P12 and turn on the power.
Indication of the display on the front panel is "0 TEST" when set to the test mode.
- * Operation key on the front panel does not accept while in the test mode.
- * When release from the test mode, turn the power off.
- * When change the test mode NO., short the pins of the connector P13 as shown below.



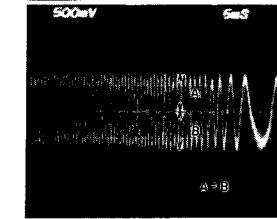
TEST MODE OPERATION DISPLAY AND FUNCTION

| OPERATION | TEST MODE DISPLAY | FUNCTION |
|---------------|-------------------|---|
| ON | 0 7E:57 | * Laser diode "OFF" * All servo "OFF" * Short pin ⑥→②. Brake mode from disc motor is rotating |
| Pin ⑥ - Pin ③ | 1 7E:57 | * Laser diode "ON" |
| Pin ② - Pin ③ | 2 7E:57 | * Focus servo "ON" |
| Pin ⑥ - Pin ③ | 3 7E:57 | * Only when focus servo is normal condition Disc motor rotate Audio mute release |
| Pin ⑥ - Pin ① | 4 7E:57 | * Track servo "ON" * Slide servo "ON" |
| Pin ⑤ - Pin ③ | — | * Pick up move to FF direction |
| Pin ⑤ - Pin ② | — | * Pick up move to FR direction |
| Pin ④ - Pin ① | — | * Open and close of disc tray |

| NO. | ADJUSTMENT ITEM |
|-----|-------------------------|
| 1. | TEST DISC |
| 2. | TEST MODE NO. |
| 3. | TEST POINT & INSTRUMENT |
| 4. | ADJUSTMENT PART |
| 5. | RESULT & REMARKS |

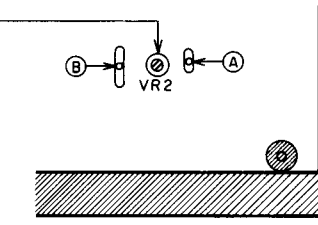
ADJ. PART TEST POINT

| 3 | E-F BALANCE |
|----|---|
| 1. | TEST DISC TYPE III (AT-711881) |
| 2. | Test mode 3 |
| 3. | Connect an oscilloscope to pin ② of connector P5. |
| 4. | VR2 |
| 5. | A = B (DC Range) |



| 4 | OPTICAL AXIS |
|----|---|
| 1. | TEST DISC TYPE III (AT-711881) |
| 2. | Test mode 3 |
| 3. | Connect an oscilloscope to pin ② of connector P5. |
| 4. | Adjustment screw A |
| 5. | Adjust screw A so that the waveform level on the oscilloscope is maximum. |

- * Before adjustment, move the pick-up so that coincide the adjustment window and adjustment screw A as shown below.

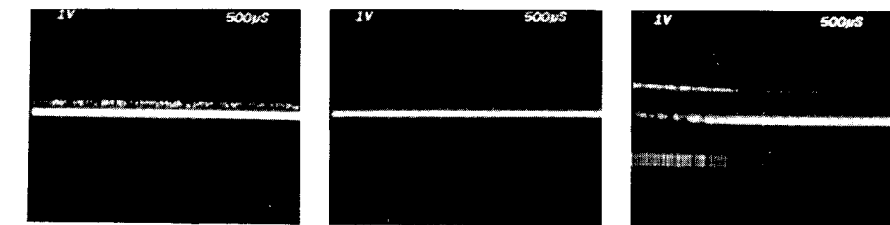


FRONT
* If the eye pattern is not clear, repeat step 2 FOCUS SERVO OFF-SET adjustment.

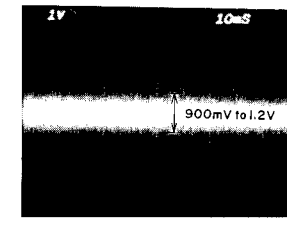
| 1 | TRACKING SERVO OFF-SET |
|----|---|
| 1. | ----- |
| 2. | Test mode 1 |
| 3. | Connect an oscilloscope between pin ② of connector P5 and GND |
| 4. | VR2 |
| 5. | 0 ± 5mV (DC Range) |

| 7 | PLL FREQUENCY |
|----|---|
| 1. | TEST DISC TYPE III (AT-711881) |
| 2. | Test mode 4 |
| 3. | Connect an oscilloscope and a digital DC voltmeter between test pin LPF and GND. |
| 4. | VR5 |
| 5. | Slightly turn the VR5 to counterclockwise so that the noise appear as in Fig A, then turn the VR5 to clockwise and measure with adigital voltmeter at the point noise disappear. (voltage A) Then slightly turn the VR5 to clockwise so that the noise appear as in Fig. B, then turn the VR5 to counterclockwise and mesure with a digital voltmeter at the point noise disappear. (voltage B) |

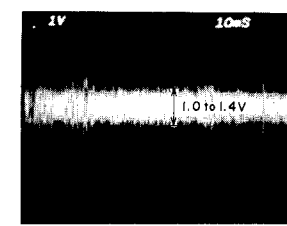
Set the VR5 at the point of A + B/2 V with the digital voltmeter.



| 6 | FOCUS SERVO GAIN |
|----|---|
| 1. | TEST DISC TYPE III (AT-711881) |
| 2. | Test mode 4 |
| 3. | Connect an oscilloscope to pin ② of connector P2. |
| 4. | VR3 |
| 5. | 1.0 to 1.4V p-p. |

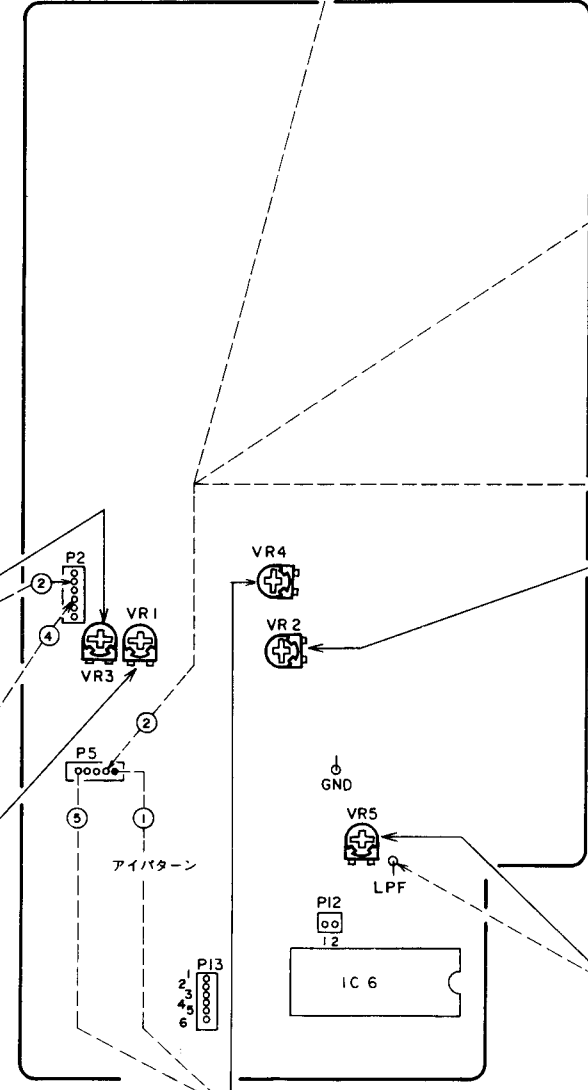


| 5 | TRACKING SERVO GAIN |
|----|---|
| 1. | TEST DISC TYPE III (AT-711881) |
| 2. | Test mode 4 |
| 3. | Connect an oscilloscope to pin ④ of connector P2. |
| 4. | VR1 |
| 5. | 0.9 to 1.2V p-p. |



| 2 | FOCUS SERVO OFF-SET (PICK UP MLP-4D2 TYPE) |
|---|--|
|---|--|

- (PICK UP MLP-4F TYPE)
1. TEST TYPE III. (AT-711881)
 2. Test mode 2 and 0.
 3. Connect an oscilloscope (DC range) between pin 3 of P5 and GND.
 4. VR4.
 5. Measure the DC voltage at test mode 2, then set to test mode 0, and adjust VR4 so that the DC voltage at test mode 0 is equal as the DC voltage at test mode 2.
- Note: * Use the disc without scratches.
* If the minimum point is out of ± 20° from the center of VR4, refer to the 4-3-1 ADJUSTMENT OF THE FOCUS OFF-SET.
* Confirm that the eye pattern on the oscilloscope is clear
- (PICK UP MLP-4D2 TYPE)
1. TEST DISC TYPE III (AT-711881)
 2. Test mode 4
 3. Connect a frequency counter between pin ⑤ of connector P5 and GND, and connect an oscilloscope between pin ① of connector P5 and GND.
 4. VR4
 5. Turn the VR4 within the ± 20° from the center so that the indicated frequency on the frequency counter is minimum. (should be less than 120Hz)



VIII. PARTS LIST

ATTENTION

1. When placing an order for parts, be sure to list Part No., Model No. and the description of each part. Otherwise, the non-delivery of the part or the delivery of a wrong part may result.
2. Please make sure that Part No. is correct when ordering.
If not, a part different from the one you ordered may be delivered.
3. Since the parts shown in Parts List of Preliminary Service Manual may have been the subject of changes, please use this Parts List for all future reference.

HOW TO USE THIS PARTS LIST

1. This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
2. The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important for service.
3. Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
4. How to read the Parts List.

a) Mechanism Block

2. HEAD BASE BLOCK

| REF. NO. | PART NO. | DESCRIPTION |
|----------|---------------|--------------------|
| 2-1x | BH-T2023A320A | HEAD BASE BLOCK |
| 2-2 | HP-H2206A010A | HEAD R/P PR4-8FU C |
| 2-3 | ZS-477876 | PAN20x03STL CMT |
| 2-4 | ZS-536488 | BID20x08STL CMT |
| 2-5 | ZG-402895 | SP CS ANGLE ADJUST |

SP (Service Parts) Classification

A small "x" indicates that this part is not shown in the Photo or Illustration.

This number corresponds with the individual parts index number in that figure.

This number corresponds with the Figure Number.

b) PC Board

6. MAIN PC BOARD

| REF. NO. | PART NO. | DESCRIPTION |
|----------|-----------|------------------------------|
| 6-IC1 | EI-324536 | IC HD14049BP |
| 6-IC2 | EI-336801 | IC MB8841-564M |
| 6-C1A | EC-338399 | C MMY V 223M 250AC [U,E,B,S] |
| 6-C1B | EC-350949 | C MMY V 223M 250DC [J] |
| 6-C1C | EC-338397 | C MMY V 223M 125AC [C,A] |
| 6-X1 | EI-318384 | OSC X'TAL NC-18C |

Symbols for primary destination

[A]: AAL(U.S.A.) [S]: SAA(Australia)
 [B]: BEAB(England) [U]: U/T(Universal Area)
 [C]: CSA(Canada) [V]: VDE(W. Germany)
 [E]: CEE(Europe) [Y]: Custom Version
 [J]: JPN(Japan)

SP (Service Parts) Classification

These reference symbols correspond with component symbols in the Schematic Diagrams.

The available PC Board Blocks are listed separately.

5. When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No. listed at right of Part No.

WARNING

⚠ (*) INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

AVERTISSEMENT

⚠ (*) IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

1. RECOMMENDED SPARE PARTS

| Ref. No. | Part No. | Description |
|----------|---------------|--|
| 1 | BB-P2016A290B | NEW 4 MECHA BLK CD-M712 [FORMER] |
| 2 | BM-371552 | MOTOR RD-050Y-10240 [M901 LOADING MOTOR] |
| 3 | BM-376851 | MOTOR RF-310T-11400 31.5MM SHAFT [M902 DISC MOTOR] |
| 4 | BO-374151 | PICK UP MLP-4D2 [FORMER] |
| 5 | BO-372165 | PICK UP MLP-4F [NEW] |
| 6 | *BT-374172 | TRANS POW P2014(B,S) [B] [T901] |
| 7 | *BT-374171 | TRANS POW P2014(E,V) [E,V] [T901] |
| 8 | BT-368261 | TRANS PULSE TC-1027-04 |
| 9 | ED-370976 | D LED SLB-22PW3 [POWER] |
| 10 | ED-360409 | D PHOTO PN323B |
| 11 | ED-361055 | D SILICON DS135E-UB1 |
| 12 | ED-301911 | D SILICON H DS448 |
| 13 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| 14 | ED-306724 | D SILICON S5277B 100/1.0A |
| 15 | *ED-372125 | D SILICON 11DF1 100/1.0A |
| 16 | *ED-346620 | D ZENER H HZ2 2 |
| 17 | ED-331198 | D ZENER H HZ3 A1 |
| 18 | *ED-338333 | D ZENER H HZ5 B2 |
| 19 | ED-346532 | D ZENER H HZ7L A3 |
| 20 | EH-380185J | FILTER EMI ZBF503S-01 |
| 21 | EI-371091 | IC CXD1075P |
| 22 | EI-371544 | IC M5M4416P-15 |
| 23 | EI-371082 | IC M50421P |
| 24 | EI-372196 | IC M50752-402SP |
| 25 | EI-375360 | IC M50763-464SP CUSTOM |
| 26 | EI-371079 | IC M51564P |
| 27 | EI-371570 | IC M54544L |
| 28 | EI-371554 | IC STA341M |
| 29 | EI-371579 | IC S8054ALB |
| 30 | *EI-315243 | IC TA78005AP |
| 31 | *EI-362977 | IC TA79005P |
| 32 | EI-360040 | IC TC74HC04P |
| 33 | EI-367271 | IC UPC1490HA |
| 34 | EI-348409 | OSC CE CSB400P 0.400000MHZ |
| 35 | EI-374176 | OSC X'TAL AT-51 16.9344MHZ |
| 36 | EM-374177 | IND FL 7-BT-83GK |
| 37 | *ER-366452 | R FUSE H RF25SJ 1/4W 4R7J |
| 38 | ES-371577 | SW LEAF MSW-1353NBKP [SW912 CLOSE SW] |
| 39 | ES-368075 | SW LEAF MSW-17600MVCO [SW911 INNER SW] |
| 40 | ES-368077 | SW MICRO MQS-1BAN [SW913 OPEN SW] |
| 41 | *ES-371104 | SW PUSH SDDL1082A 01-1 [POWER SW] |
| 42 | ES-362883 | SW TACT SKHMLM |
| 43 | ES-360576 | SW TACT SKHHPM |
| 44 | ET-371075 | TR DTA124XS |
| 45 | ET-354094 | TR DTC144WS |
| 46 | ET-308472 | TR 2SA1115 E.F.G F05 |
| 47 | ET-379668J | TR 2SA1392 S.T F05 |
| 48 | ET-372199 | TR 2SA1515 R |
| 49 | ET-308141 | TR 2SC2603 G F05 |
| 50 | ET-338410 | TR 2SC2878 A,B |
| 51 | ET-372197 | TR 2SC3377 R |
| 52 | MB-202578 | BELT GUM |

2. MECHA BLOCK

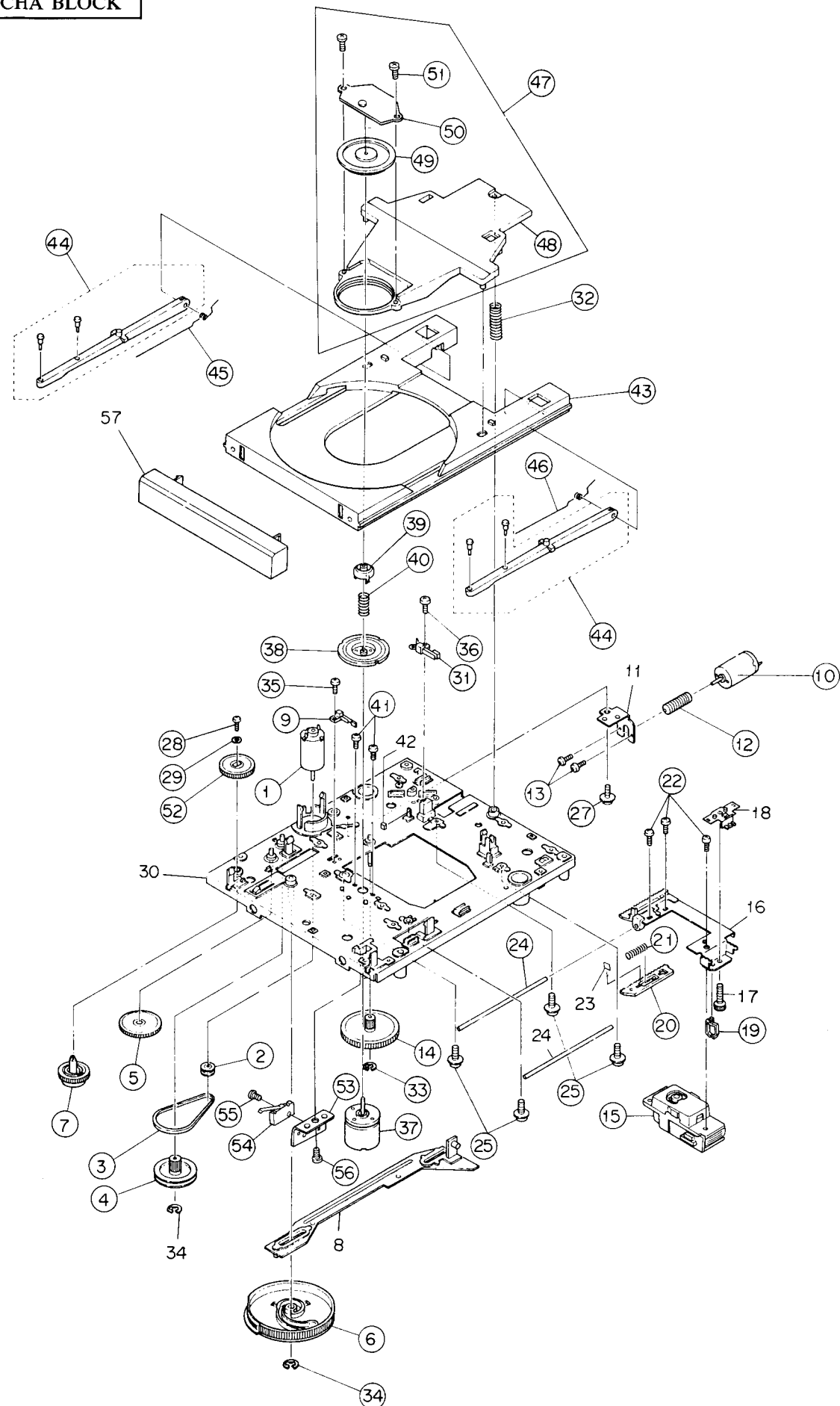
| Ref. No. | Part No. | Description |
|----------|---------------|--|
| 1 | BM-371552 | MOTOR RD-050Y-10240 [M901 LOADING MOTOR] |
| 2 | MR-202576 | PULLEY A |
| 3 | MB-202578 | BELT GUM |
| 4 | MR-202579 | PULLEY B |
| 5 | MZ-202580 | GEAR D |
| 6 | MZ-202581 | GEAR C |
| 7 | MZ-202582H05 | GEAR B |
| 9 | ES-368075 | SW LEAF MSW-17600MVCO [SW911 INNER SW] |
| 10 | BM-371552 | MOTOR RD-050Y-10240 [M903 SLIDE MOTOR] |
| 12 | MZ-202426 | WORM GEAR |
| 13 | ZS-365329 | PAN20X03STL BDY PS3 |
| 14 | MZ-202405 | GEAR S |
| 15A | BO-374151 | PICK UP MLP-4D2 [FORMER] |
| 15B | BO-372165 | PICK UP MLP-4F [NEW] |
| 20 | MZ-202514 | RACK SLIDE B |
| 21 | ZG-202515 | SP RACK |
| 22 | ZS-419782 | BID26X05STL CMT |
| 25 | ZS-297641 | T2BID30X08STL CMT PW100 |
| 26 | ZW-259650 | PW30X050X020PBPR |
| 27 | ZS-315511 | ST PAN30X06STL CMT CUP |
| 28 | ZS-283353 | T2BID20X08STL CMT |
| 29 | ZW-429120 | PW23X090X050STL CMT |
| 31 | ES-371577 | SW LEAF MSW-1353NBKP [SW912 CLOSE SW] |
| 32 | ZG-202570H03 | SP CLAMP |
| 33 | ZW-329299 | RING E200SUP CMT |
| 34 | ZW-410051 | RETAINING RING E250SUP CMT |
| 35 | ZS-365353 | PAN17X04STL BDY PS3 |
| 36 | ZS-370834 | BID26X05STL BDY |
| 37 | BM-376851 | MOTOR RF-310T-11400 31.5MM SHAFT [M902 DISC MOTOR] |
| 38 | MZ-202572 | TURN TABLE CD |
| 39 | MZ-202573H03 | ADAPTOR |
| 40 | ZG-202574H02 | SP ADAPTOR |
| 41 | ZS-367463 | PAN20X025STL CMT |
| 43 | SC-202557H07 | DISC TRAY |
| 44 | BZ-P2016A240A | NEW DISC HOLDER BLK CD-A405 |
| 45 | ZG-203098 | SP HOLDER L |
| 46 | ZG-203099 | SP HOLDER R |
| 47 | BZ-P2016A250A | NEW DISC CLAMPER BLK CD-A405 |
| 51 | ZS-367436 | PT BID30X05STL CMT |
| 52 | MZ-202575H04 | GEAR A |
| 54 | ES-368077 | SW MICRO MQS-1BAN [SW913 OPEN SW] |
| 55 | ZS-368088 | PAN17X06STL BDY PS3 |
| 56 | ZS-371013 | ST BID30X05STL BDY |
| 57-B | BD-B374165B | PANEL TRAY PART CD-M939-B |
| 57-G | BD-B374165A | PANEL TRAY PART CD-M939-G |

NOTE
 B - Black
 G - Gold

3. P.C BOARD BLOCK

| Ref. No. | Part No. | Description |
|----------|---------------|------------------------------|
| 1A | BA-P2014A030A | PC MAIN BLK CD-M939 [FORMER] |
| 1B | BA-P2014A030D | PC MAIN BLK CD-M939(F) [NEW] |

MECHA BLOCK



4. MAIN P.C BOARD

| Ref. No. | Part No. | Description |
|----------|------------|-----------------------------|
| D1 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D2 | ED-361055 | D SILICON DS135E-UB1 |
| D3 | ED-361055 | D SILICON DS135E-UB1 |
| D4 | ED-361055 | D SILICON DS135E-UB1 |
| D5 | *ED-301911 | D SILICON H DS448 |
| D6 | *ED-301911 | D SILICON H DS448 |
| D7 | *ED-301911 | D SILICON H DS448 |
| D8 | *ED-301911 | D SILICON H DS448 |
| D9 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D10 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D11 | ED-301911 | D SILICON H DS448 |
| D12 | ED-301911 | D SILICON H DS448 |
| D14 | ED-346532 | D ZENER H HZ7L A3 |
| D15 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D17 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D18 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D19 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D20 | ED-344280 | D SILICON H GMA-01-FY2 F05 |
| D21 | ED-338333 | D ZENER H HZ5 B2 |
| D22 | ED-331198 | D ZENER H HZ3 A1 |
| FL2 | EH-380185J | FILTER EMI ZBF503S-01 |
| FR1 | *ER-366452 | R FUSE H RF25SJ 1/4W 4R7J |
| IC1 | EI-371079 | IC M51564P |
| IC2 | EI-371554 | IC STA341M |
| IC3 | EI-371082 | IC M50421P |
| IC4 | EI-371544 | IC M5M4416P-15 |
| IC5 | EI-375360 | IC M50763-464SP CUSTOM |
| IC6 | EI-372196 | IC M50752-402SP |
| IC7 | EI-371570 | IC M54544L |
| IC8 | EI-371579 | IC S8054ALB |
| IC9 | *EI-315243 | IC TA78005AP |
| IC10 | *EI-362977 | IC TA79005P |
| IC15 | EI-371091 | IC CXD1075P |
| IC16 | EI-360040 | IC TC74HCU04P |
| J2 | EJ-372185 | PHONE J 3P HSJ0857-01-320 |
| J3 | EJ-372185 | PHONE J 3P HSJ0857-01-320 |
| J4 | EJ-374175 | PIN J JPJ2048-01-060 1P |
| L1 | EO-345924 | COIL FIX 1 LAL03KH 680K |
| L2 | EO-345931 | COIL FIX 1 LAL03KH 221K |
| L4 | EO-345931 | COIL FIX 1 LAL03KH 221K |
| L5 | EO-345922 | COIL FIX 1 LAL03KH 470K |
| L6 | EO-345902 | COIL FIX 1 LAL03KH 1R0M |
| P1 | EJ-374191 | SOCKET OPTICAL TOTX172 |
| PT1 | BT-368261 | TRANS PULSE TC-1027-04 |
| TR1 | ET-372197 | TR 2SC3377 R |
| TR2 | ET-372199 | TR 2SA1515 R |
| TR3 | ET-372197 | TR 2SC3377 R |
| TR4 | ET-372199 | TR 2SA1515 R |
| TR5 | ET-308141 | TR 2SC2603 G F05 |
| TR6 | ET-308141 | TR 2SC2603 G F05 |
| TR7 | ET-308141 | TR 2SC2603 G F05 |
| TR8 | ET-371075 | TR DTA124XS |
| TR9 | ET-371075 | TR DTA124XS |
| TR10 | ET-371075 | TR DTA124XS |
| TR11 | ET-371075 | TR DTA124XS |
| TR12 | ET-308141 | TR 2SC2603 G F05 |
| TR14 | ET-379668J | TR 2SA1392 S.T F05 |
| TR16 | ET-308472 | TR 2SA1115 E.F.G F05 |
| TR19 | ET-308141 | TR 2SC2603 G F05 |
| TR20 | ET-308141 | TR 2SC2603 G F05 |
| TR21 | ET-338410 | TR 2SC2878 A.B |
| TR22 | ET-354094 | TR DTC144WS |
| TR23 | ET-354094 | TR DTC144WS |
| TR24 | ET-308141 | TR 2SC2603 G F05 |
| TR25 | ET-308472 | TR 2SA1115 E.F.G F05 |
| TR26 | ET-308141 | TR 2SC2603 G F05 |
| VR1 | EV-356577 | R S-FIX H RH0615C 0.10W 103 |
| VR2 | EV-356577 | R S-FIX H RH0615C 0.10W 103 |
| VR3 | EV-356577 | R S-FIX H RH0615C 0.10W 103 |
| VR4 | EV-356577 | R S-FIX H RH0615C 0.10W 103 |
| VR5 | EV-357619 | R S-FIX H RH0615C 0.10W 104 |
| X2 | EI-374176 | OSC X'TAL AT-51 16.9344MHZ |
| X3 | EI-348409 | OSC CE CSB400P 0.400000MHZ |

5. POWER SUPPLY P.C BOARD

| Ref. No. | Part No. | Description |
|----------|------------|--------------------------------------|
| C12 | *EC-338496 | C CE V FZ 472P 400AC |
| D1 | *ED-372125 | D SILICON 11DF1 100/1.0A |
| D2 | *ED-372125 | D SILICON 11DF1 100/1.0A |
| D3 | *ED-372125 | D SILICON 11DF1 100/1.0A |
| D4 | *ED-372125 | D SILICON 11DF1 100/1.0A |
| D5 | ED-306724 | D SILICON S5277B 100/1.0A |
| D6 | ED-306724 | D SILICON S5277B 100/1.0A |
| D7 | ED-306724 | D SILICON S5277B 100/1.0A |
| D8 | ED-306724 | D SILICON S5277B 100/1.0A |
| D9 | *ED-346620 | D ZENER H HZ27 2 |
| D10 | *ED-338333 | D ZENER H HZ5 B2 |
| SW1 | *ES-371104 | SW PUSH SDDL1082A 01-1 [POWER SW] |

6. OPERATION (1) P.C BOARD

| Ref. No. | Part No. | Description |
|----------|-----------|------------------|
| IN1 | EM-374177 | IND FL 7-BT-83GK |
| TS1 | ES-360576 | SW TACT SKHHPM |
| TS2 | ES-360576 | SW TACT SKHHPM |
| TS3 | ES-360576 | SW TACT SKHHPM |
| TS4 | ES-360576 | SW TACT SKHHPM |
| TS5 | ES-360576 | SW TACT SKHHPM |
| TS6 | ES-360576 | SW TACT SKHHPM |
| TS7 | ES-360576 | SW TACT SKHHPM |
| TS8 | ES-360576 | SW TACT SKHHPM |
| TS9 | ES-360576 | SW TACT SKHHPM |
| TS10 | ES-360576 | SW TACT SKHHPM |
| 1 | SZ-372107 | CUSHION FLD |

7. OPERATION (2) P.C BOARD

| Ref. No. | Part No. | Description |
|----------|-----------|----------------|
| TS11 | ES-362883 | SW TACT SKHHLM |
| TS12 | ES-362883 | SW TACT SKHHLM |
| TS13 | ES-362883 | SW TACT SKHHLM |
| TS14 | ES-362883 | SW TACT SKHHLM |
| TS15 | ES-362883 | SW TACT SKHHLM |
| TS16 | ES-362883 | SW TACT SKHHLM |
| TS17 | ES-362883 | SW TACT SKHHLM |
| TS18 | ES-362883 | SW TACT SKHHLM |
| TS19 | ES-362883 | SW TACT SKHHLM |
| TS20 | ES-362883 | SW TACT SKHHLM |

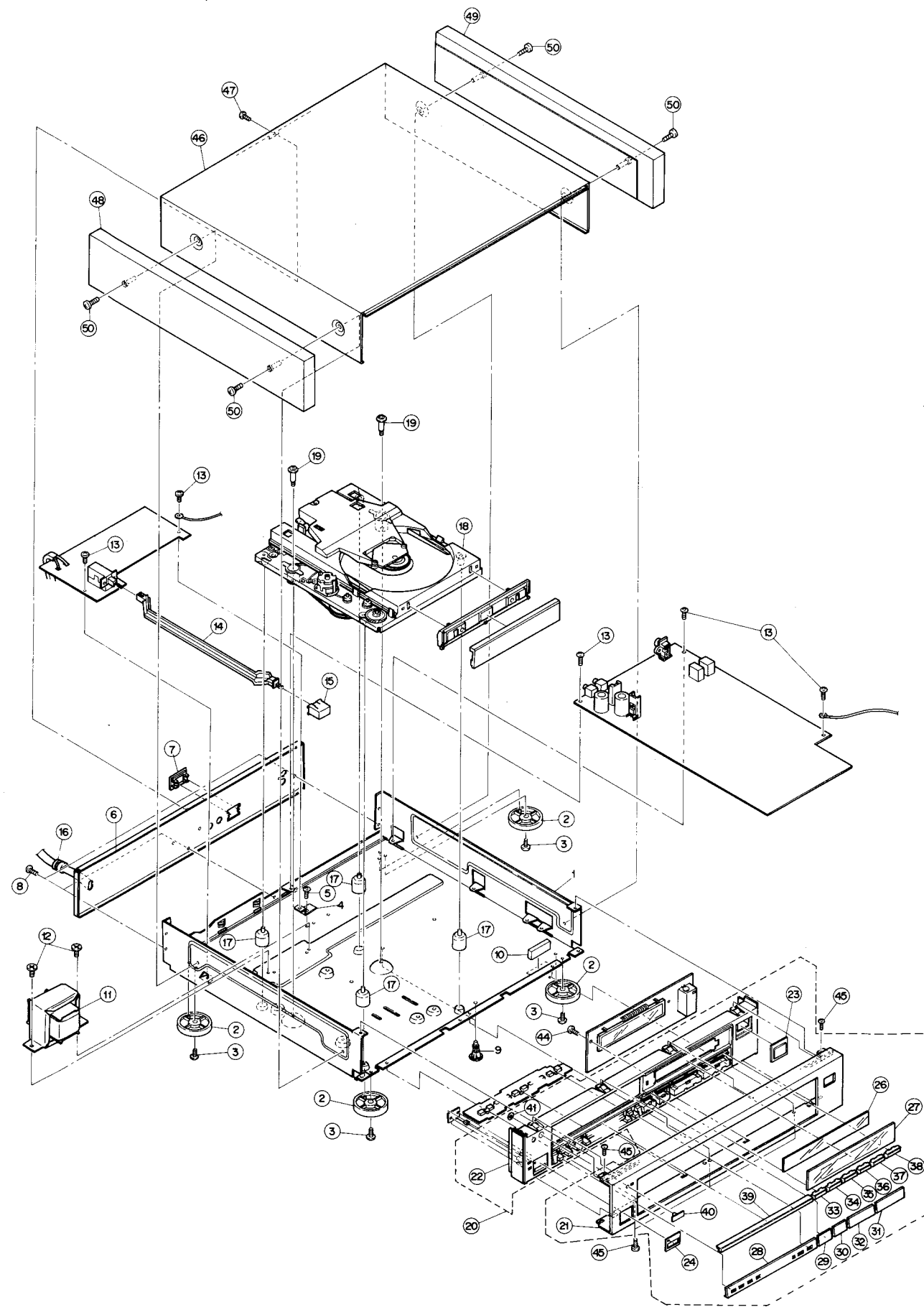
8. SENSOR P.C BOARD

| Ref. No. | Part No. | Description |
|----------|-----------|----------------|
| D1 | ED-360409 | D PHOTO PN323B |
| IC1 | EI-367271 | IC UPC1490HA |

9. LED P.C BOARD

| Ref. No. | Part No. | Description |
|----------|-----------|----------------------------|
| D201 | ED-370976 | D LED SLB-22PW3 [POWER] |

FINAL ASSEMBLY BLOCK



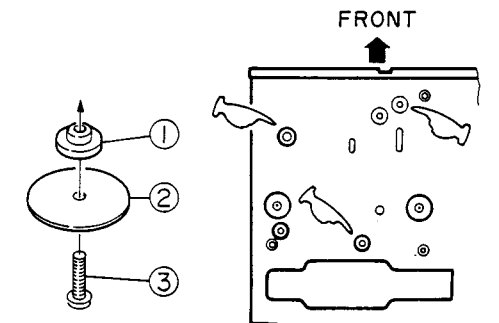
10. FINAL ASSEMBLY BLOCK

| Ref. No. | Part No. | Description |
|----------|---------------|---|
| 2 | SA-378945J | FOOT(2) PART |
| 3 | ZS-351186 | ST BR30X08STL CMT C080 |
| 5 | ZS-353355 | CT BR30X06STL BZN PROJECTION |
| 6A | SP-378533J1 | PANEL REAR CD-M939(E) [E] |
| 6B | SP-378534J1 | PANEL REAR CD-M939(V) [V] |
| 6C | SP-378535J1 | PANEL REAR CD-M939(B) [B] |
| 7 | SE-375348 | ESCUTCHEON |
| 8 | ZS-308673 | T2PAN30X20STL N13 GUIDE |
| 11A | *BT-374171 | TRANS POW P2014(E.V) [E.V][T901] |
| 11B | *BT-374172 | TRANS POW P2014(B.S) [B][T901] |
| 12 | ZS-313796 | ST BID40X06STL CMT |
| 13 | ZS-336351 | T2BR30X08STL N13 |
| 14 | MZ-370925 | JOINT POWER |
| 15-B | SK-370688B-A | KNOB POWER(B) |
| 15-G | SK-370688A-A | KNOB POWER (G) |
| 16A | *EW-363672 | AC CORD 200 0364 LCFL B070 A EV [E.V] |
| 16B | *EW-363684 | AC CORD 200 LCFL B070 A B [B] |
| 17 | SZ-370924 | CUSHION RUBBER |
| 18A | BB-P2016A290B | NEW 4 MECHA BLK CD-M712 [FORMER] |
| 18B | BB-P2016A290A | NEW 4 MECHA BLK CD-A405 [NEW] |
| 19 | ZS-202631 | SCREW-METAL |
| 20-B | BD-P2014A050A | PANEL FRONT BLK CD-M939-B [INCL. 21 TO 41] |
| 20-G | BD-P2014A050B | PANEL FRONT BLK CD-M939-G |
| 25 | SZ-361424 | PLATE REMOCON |
| 40-B | SM-370750C | NAME PLATE AKAI B2 |
| 40-G | SM-370750B-A | NAME PLATE AKAI-G |
| 41 | ZW-653163 | RING CS 280STL PKR |
| 42 | MT-321129 | WIRE BAND B-60 |
| 43 | MZ-553948 | WIRE BAND F-100 |
| 44 | ZS-310984 | PT BR30X08STL CMT |
| 45 | ZS-326789 | ST PAN30X06STL BNI |
| 46-B | SP-370929B | COVER UPPER B |
| 46-G | SP-370929A | COVER UPPER G |
| 47 | ZS-308846 | T2BR30X08STL BZN PROJECTION |
| 48 | SP-371172 | SIDE BOARD (L) |
| 49 | SP-371173 | SIDE BOARD (R) |
| 50 | ZS-365678 | SCREW SLIDE TYPE W/WASHER(J) |

NOTE
B - Black
G - Gold

11. ACCESARY

| Ref. No. | Part No. | Description |
|----------|-----------|-------------------------|
| 1 | ZW-202681 | WASHER |
| 2 | ZZ-302850 | LABEL WASHER |
| 3 | ZS-331875 | PT BR30X12STL CMT |
| 4 | ZZ-374173 | CORD *P2014 |
| 5 | EW-355829 | CORD W/PLUG 3.5 PIN-PIN |



Remove the three pick-up locking screws from the bottom of the CD player before attempting to use it.

Save these screws and reinsert them when transporting the CD player over long distances.

INDEX

| Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. |
|---------------|----------|-----------|----------|--------------|----------|-----------|----------|
| BA-P2014A030A | 1A | EI-367271 | 33 | ET-354094 | TR22 | ZS-370834 | 36 |
| BA-P2014A030D | 1B | EI-367271 | IC1 | ET-354094 | TR23 | ZS-371013 | 56 |
| BB-P2016A290A | 18B | EI-371079 | 26 | ET-371075 | 44 | ZS-419782 | 22 |
| BB-P2016A290B | 1 | EI-371079 | IC1 | ET-371075 | TR8 | ZW-202681 | 1 |
| BB-P2016A290B | 18A | EI-371082 | 23 | ET-371075 | TR9 | ZW-259650 | 26 |
| BD-B374165A | 57-G | EI-371082 | IC3 | ET-371075 | TR10 | ZW-329299 | 33 |
| BD-B374165B | 57-B | EI-371091 | 21 | ET-371075 | TR11 | ZW-410051 | 34 |
| BD-P2014A050A | 20-B | EI-371091 | IC15 | ET-372197 | 51 | ZW-429120 | 29 |
| BD-P2014A050B | 20-G | EI-371544 | 22 | ET-372197 | TR1 | ZW-653163 | 41 |
| BM-371552 | 2 | EI-371544 | IC4 | ET-372197 | TR3 | ZZ-302850 | 2 |
| BM-371552 | 1 | EI-371554 | 28 | ET-372199 | 48 | ZZ-374173 | 4 |
| BM-371552 | 10 | EI-371554 | IC2 | ET-372199 | TR2 | | |
| BM-376851 | 3 | EI-371570 | 27 | ET-372199 | TR4 | | |
| BM-376851 | 37 | EI-371570 | IC7 | ET-379668J | 47 | | |
| BO-372165 | 5 | EI-371579 | 29 | ET-379668J | TR14 | | |
| BO-372165 | 15B | EI-371579 | IC8 | EV-356577 | VR1 | | |
| BO-374151 | 4 | EI-372196 | 24 | EV-356577 | VR2 | | |
| BO-374151 | 15A | EI-372196 | IC6 | EV-356577 | VR3 | | |
| BT-368261 | 8 | EI-374176 | 35 | EV-356577 | VR4 | | |
| BT-368261 | PT1 | EI-374176 | X2 | EV-357619 | VR5 | | |
| BT-374171 | 7 | EI-375360 | 25 | EW-355829 | 5 | | |
| BT-374171 | 11A | EI-375360 | IC5 | EW-363672 | 16A | | |
| BT-374172 | 6 | EJ-372185 | J2 | EW-363684 | 16B | | |
| BT-374172 | 11B | EJ-372185 | J3 | MB-202578 | 52 | | |
| BZ-P2016A240A | 44 | EJ-374175 | J4 | MB-202578 | 3 | | |
| BZ-P2016A250A | 47 | EJ-374191 | P1 | MR-202576 | 2 | | |
| EC-338496 | C12 | EM-374177 | 36 | MR-202579 | 4 | | |
| ED-301911 | 12 | EM-374177 | IN1 | MT-321129 | 42 | | |
| ED-301911 | D5 | EO-345902 | L6 | MZ-202405 | 14 | | |
| ED-301911 | D6 | EO-345922 | L5 | MZ-202426 | 12 | | |
| ED-301911 | D7 | EO-345924 | L1 | MZ-202514 | 20 | | |
| ED-301911 | D8 | EO-345931 | L2 | MZ-202572 | 38 | | |
| ED-301911 | D11 | EO-345931 | L4 | MZ-202573H03 | 39 | | |
| ED-301911 | D12 | ER-366452 | 37 | MZ-202575H04 | 52 | | |
| ED-306724 | 14 | ER-366452 | FR1 | MZ-202580 | 5 | | |
| ED-306724 | D5 | ES-360576 | 43 | MZ-202581 | 6 | | |
| ED-306724 | D6 | ES-360576 | TS1 | MZ-202582H05 | 7 | | |
| ED-306724 | D7 | ES-360576 | TS2 | MZ-370925 | 14 | | |
| ED-306724 | D8 | ES-360576 | TS3 | MZ-553948 | 43 | | |
| ED-331198 | 17 | ES-360576 | TS4 | SA-376945J | 2 | | |
| ED-331198 | D22 | ES-360576 | TS5 | SC-202557H07 | 43 | | |
| ED-338333 | 18 | ES-360576 | TS6 | SE-375348 | 7 | | |
| ED-338333 | D21 | ES-360576 | TS7 | SK-370688A-A | 15-G | | |
| ED-338333 | D10 | ES-360576 | TS8 | SK-370688B-A | 15-B | | |
| ED-344280 | 13 | ES-360576 | TS9 | SM-370750B-A | 40-G | | |
| ED-344280 | D1 | ES-360576 | TS10 | SM-370750C | 40-B | | |
| ED-344280 | D9 | ES-362883 | 42 | SP-370929A | 46-G | | |
| ED-344280 | D10 | ES-362883 | TS11 | SP-370929B | 46-B | | |
| ED-344280 | D15 | ES-362883 | TS12 | SP-371172 | 48 | | |
| ED-344280 | D17 | ES-362883 | TS13 | SP-371173 | 49 | | |
| ED-344280 | D18 | ES-362883 | TS14 | SP-378533J1 | 6A | | |
| ED-344280 | D19 | ES-362883 | TS15 | SP-378534J1 | 6B | | |
| ED-344280 | D20 | ES-362883 | TS16 | SP-378535J1 | 6C | | |
| ED-346532 | 19 | ES-362883 | TS17 | SZ-361424 | 25 | | |
| ED-346532 | D14 | ES-362883 | TS18 | SZ-370924 | 17 | | |
| ED-346620 | 16 | ES-362883 | TS19 | SZ-372107 | 1 | | |
| ED-346620 | D9 | ES-362883 | TS20 | ZG-202515 | 21 | | |
| ED-360409 | 10 | ES-368075 | 39 | ZG-202570H03 | 32 | | |
| ED-360409 | D1 | ES-368075 | 9 | ZG-202574H02 | 40 | | |
| ED-361055 | 11 | ES-368077 | 40 | ZG-203098 | 45 | | |
| ED-361055 | D2 | ES-368077 | 54 | ZG-203099 | 46 | | |
| ED-361055 | D3 | ES-371104 | 41 | ZS-202631 | 19 | | |
| ED-361055 | D4 | ES-371104 | SW1 | ZS-283353 | 28 | | |
| ED-370976 | 9 | ES-371577 | 38 | ZS-297641 | 25 | | |
| ED-370976 | D201 | ES-371577 | 31 | ZS-308673 | 8 | | |
| ED-372125 | 15 | ET-308141 | 49 | ZS-308846 | 47 | | |
| ED-372125 | D1 | ET-308141 | TR5 | ZS-310984 | 44 | | |
| ED-372125 | D2 | ET-308141 | TR6 | ZS-313796 | 12 | | |
| ED-372125 | D3 | ET-308141 | TR7 | ZS-315511 | 27 | | |
| ED-372125 | D4 | ET-308141 | TR12 | ZS-326789 | 45 | | |
| EH-380185J | 20 | ET-308141 | TR19 | ZS-331875 | 3 | | |
| EH-380185J | FL2 | ET-308141 | TR20 | ZS-336351 | 13 | | |
| EI-315243 | 30 | ET-308141 | TR24 | ZS-351186 | 3 | | |
| EI-315243 | IC9 | ET-308141 | TR26 | ZS-353355 | 5 | | |
| EI-348409 | 34 | ET-308472 | 46 | ZS-365329 | 13 | | |
| EI-348409 | X3 | ET-308472 | TR16 | ZS-365353 | 35 | | |
| EI-360040 | 32 | ET-308472 | TR25 | ZS-365678 | 50 | | |
| EI-360040 | IC16 | ET-338410 | 50 | ZS-367436 | 51 | | |
| EI-362977 | 31 | ET-338410 | TR21 | ZS-367463 | 41 | | |
| EI-362977 | IC10 | ET-354094 | 45 | ZS-368088 | 55 | | |

ABBREVIATIONS (COMPACT DISC)

| ABBREVIATION | EXPLANATION | ABBREVIATION | EXPLANATION |
|--|--|--|--|
| A-D | Analog to Digital (Convertor) | Mb | Mega Bits |
| ADC | Analog to Digital (Convertor) | MDA | Modulation |
| BCD | Binary Code Decimal | MFM | Modified Frequency Modulation |
| BPI | Bits per Inch | MM | Mono-stable Multivibrator |
| CD | Compact Disc | M : FM | Modified Modified Frequency Modulation |
| CIRC | Cross Interleaving & Reed Solomon Coding | MOD 2 | Module 2 (Addition) |
| CLV | Constant Linear Velocity | MP | Microprocessor |
| CP | Clock Pulses | MSB | Most Significant Bit |
| CRCC | Cyclic Redundancy Check Codes | NA | Numerical Aperture |
| D Level | Decision Level | NRZ | Non Return to Zero |
| D-A | Digital to Analog (Convertor) | NRZ-I | Non Return to Zero Inverted |
| DAC | Digital to Analog (Convertor) | P | Parity Data |
| DAD | Digital Audio Disk | RAM | Pulse Amplitude Modulation |
| DEM | Dynamic Element Matching | PCM | Pulse Code Modulation |
| DPD | Differential Phase Detection | PD | Phase Detector |
| DSV | Digital Sum Value | PE | PHASE Encode |
| EFM | Eight to Fourteen Modulation | PLL | Phase Locked Loop |
| EX-OR | EXclusive OR | PNM | Pulse Number Modulation |
| FIC | Flux Changes per Inch | PPM | Pulse Phase Modulation |
| FIR | Finite Impulse Response | PWM | Pulse Width Modulation |
| FP | Front Pulse | Q | Parity Data |
| FPG | Front Pulse Gate | R.R ₁ ,R ₂ , etc | Data for Right Channel |
| f | Frequency of Sampling | RAM | Random Access Memory |
| GF | Galois Field | RPG | Rear Pulse Gate |
| H & V (Parity) | Horizontal & Vertical | SCOOP | Self Coupled Optical Pick-up |
| IIR | Infinte Impulse Response | S & H | Sample & Hold |
| kb | Kilo Bits | S/N | Signal to Noise Ratio |
| L.L ₁ ,L ₂ , etc | Data for Left Channel | SSG | Standerd Signal Generator |
| LPF | Low Pass Filter | SYS CON | SYStem CONtrol |
| LSB | Least Significant Bit | | |

AKAI ELECTRIC CO., LTD.

12-14, 2-Chome, Higashi-Kojiya, Ohta-ku, Tokyo, Japan

TEL: Tokyo (742) 5111 CABLE: HIFIAKAI TOKYO TELEX: J26261

Printed No. 871006-G1-1100

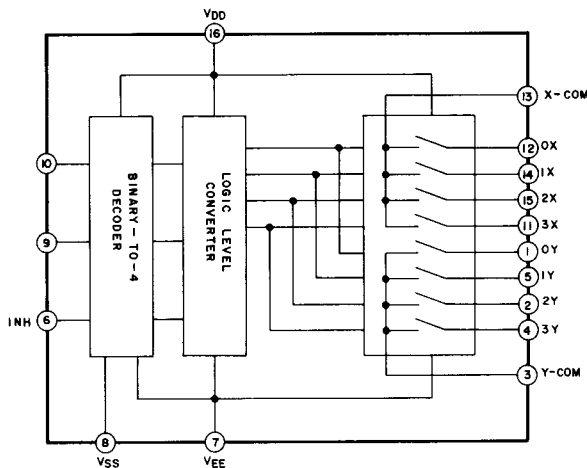
Printed Date: October 28, 1987

350 Printed in Japan

AKAI MODEL CD-M939

SCHEMATIC DIAGRAM AND PC BOARDS

M4052BP MULTIPLEXER



TRUTH TABLE

| CONTROL INPUTS | | | "ON" CHANNEL |
|----------------|---|---|--------------|
| INHIBIT | B | A | |
| L | L | L | 0X, 0Y |
| L | L | H | 1X, 1Y |
| L | H | L | 2X, 2Y |
| L | H | H | 3X, 3Y |
| H | * | * | NONE |

* DON'T CARE

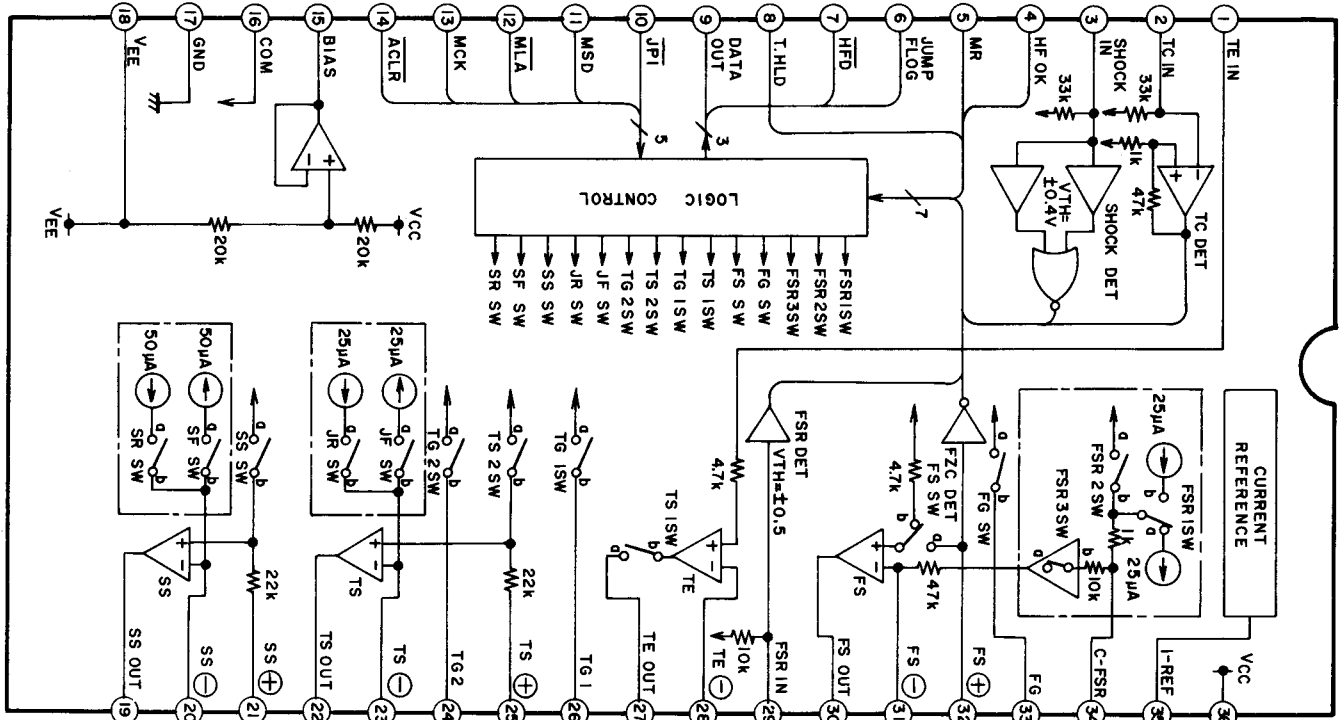
M50421P(SIGNAL PROCESSOR)

| PIN NO. | NAME | INPUT/OUTPUT | FUNCTION | PIN NO. | NAME | INPUT/OUTPUT | FUNCTION |
|---------|-------|--------------|--|---------|-------|--------------|--|
| 1 | DDSCK | O | Delayed DSCK. LRCK Latch clock | 34 | SBCS | O | Sub Code Sch output |
| 3 | EMP | O | Enphasis Code output | 35 | SBCR | O | Sub Code Rch output |
| 4 | PWM1 | O | Power Disc Motor PWM output 1 | 36 | SBCQ | O | Sub Code Qch output |
| 5 | PWM2 | O | Power Disc Motor PWM output 2 | 37 | SBCP | O | Sub Code Pch output |
| 6 | TEST | I | Test Mode Select input | 38 | RAS | O | Row Address Stroke output |
| 7 | DASEL | I | D/A Interface control input | 40 | RDB2 | I/O | External memory address input output 2 |
| 8 | DFPAS | I | Digital Filter control input | 42 | RDB1 | I/O | External memory address input output 1 |
| 9 | IINH | I | Interporation forbidden mode select input | 43 | RDB4 | I/O | External memory address input output 4 |
| 10 | MSD | I | Micro computer interface serial data input | 44 | CAS | O | Column Address Stroke signal output |
| 11 | MCK | I | Microcomputer interface shift lock input | 45 | RDB3 | I/O | External memory address input output 3 |
| 12 | MLA | I | Microcomputer interface Data latch clock input | 46 | WE | O | Right enable signal output |
| 13 | ACL R | I | Micro computer interface Register clear input | 48 | RAD1 | O | External memory address output 1 |
| 14 | HFD | I | Reproducing short signal input | 49 | RAD2 | O | External memory address output 2 |
| 15 | HF | I | Reproducing signal input | 50 | RAD3 | O | External memory address output 3 |
| 16 | IBEE | I | Detection/PLL reference current input | 51 | RAD7 | O | External memory address output 7 |
| 17 | TLC | O | Slice level control output | 52 | RAD4 | O | External memory address output 4 |
| 18 | LPF | I/O | PLL loop filter connect | 53 | RAD5 | O | External memory address output 5 |
| 19 | SYCLK | O | Frame Sync. statu outputs | 54 | RAD6 | O | External memory address output 6 |
| 20 | VDD2 | I | Analog Power | 55 | RAD0 | O | External memory address output 0 |
| 22 | DRD | O | Law Disc rotate status output | 56 | VDD1 | I | Power |
| 23 | EFFK | O | EFM Frame clock output | 57 | EST2 | O | Error status 2 |
| 24 | SCOR | O | Sub Code Sync. signal output. | 58 | EST1 | O | Error status 1 |
| 25 | CRCF | O | Sub Code Q CR check output | 59 | C846 | O | Clock output 8.4672MHz |
| 26 | SCCK | I | Shift clock (sub code serial output) input | 60 | C423 | O | Clock output 4.2336MHz |
| 27 | SCOE2 | I | Sub code parallel output P~Sch enable input | 61 | C16MI | I | 1/2 divider input |
| 28 | SCOE1 | I | Sub code parallel output T~Wch enable input | 62 | C8M0 | O | 1/2 divider |
| 29 | Vss2 | I | GND | 63 | XI | I | Xtal oscillator input |
| 30 | SBCW | O | Sub Code Wch output | 64 | X0 | O | Xtal oscillator output |
| 31 | SBCV | O | Sub Code Vch output | 65 | VSS1 | I | GND |
| 32 | SBCU | O | Sub Code Uch output | 66 | DOFK | O | OSC Frame clock output 7.35KHz |
| 33 | SBCT | O | Sub Code Tch output | 67 | DO | O | D/A converter serial |
| | | | | 69 | WDCK | O | D/A converter word clock |
| | | | | 70 | LRCK | O | D/A converter left, right clock |
| | | | | 72 | DSCK | O | D/A converter shift clock |

M50752-402SP SYSTEM CONTROL (MICRO COMPUTER)

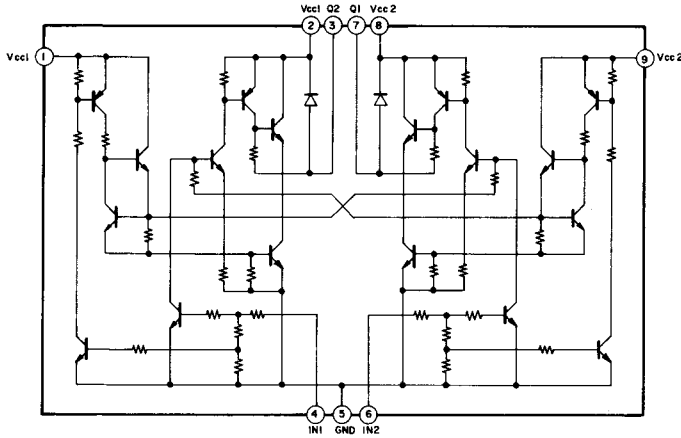
| PIN NO. | SYMBOL | I/O | DISCRIPTION |
|---------|---------|-----|---|
| 1 | OPEN | O | LOADING MOTOR OPEN |
| 2 | CLOSE | O | LOADING MOTOR CLOSE |
| 3 | JPI | O | 1 TRACK JUMP CONTROL SIGNAL OUTPUT |
| 4 | MSD | O | MICRO COMPUTER SERIAL DATA TRANSFER CLOCK |
| 5 | MCK | O | MICRO COMPUTER SERIAL DATA TRANSFER |
| 6 | MLA | O | MICRO COMPUTER SERIAL DATA LATCH |
| 7 | MUTE | - | NOT USED |
| 8 | ACK | - | NOT USED |
| 9 | NC | - | NOT USED |
| 10 | DATA IN | I | INTERNAL STATUS INPUT |
| 11 | SYCLK | I | FRAME SYNC. STATUS INPUT |
| 12 | DRD | I | LAW DISC ROTATE STATUS INPUT |
| 13 | SCOR | I | SUB CODE SYNC. SIGNAL INPUT |
| 14 | CRCF | I | SUB CODE QCR CHECK INPUT |
| 15 | SUBQ | I | SUB CODE Q SIGNAL INPUT |
| 16 | KD4 | - | |
| 17 | TEST | I | TEST MODE SELECT INPUT |
| 18 | STB | - | |
| 19 | EFFK | I | EFM FRAME CLOCK INPUT |
| 20 | NC | - | NOT USED |
| 21 | CNVSS | - | GND |
| 22 | RESET | I | RESET |
| 23 | XIN | I | XTAL OSCILLATOR INPUT |
| 24 | XOUT F | - | NOT USED |
| 25 | XOUT S | - | NOT USED |
| 26 | VSS | - | GND |
| 27 | XCIN | I | XTAL OSCILLATOR INPUT |
| 28 | XCOUT | - | NOT USED |
| 29 | KD3 | I | KEY INPUT |
| 30 | KD2 | I | |
| 31 | KD1 | I | |
| 32 | KD0 | I | |
| 33 | ϕ | - | NOT USED |
| 34 | VP | - | -27V |
| 35 | LD ON | O | LASER CONTROL SIGNAL OUT |
| 36 | G7 | O | DISPLAY SIGNAL OUT |
| 37 | G6 | O | |
| 38 | G5 | O | |
| 39 | G4 | O | |
| 40 | G3 | O | DISPLAY SIGNAL OUT/KEY OUT |
| 41 | G2 | O | |
| 42 | G1 | O | |
| 43 | i | O | DISPLAY SIGNAL OUT |
| 44 | g | O | |
| 45 | f | O | |
| 46 | e | O | |
| 47 | d | O | |
| 48 | c | O | |
| 49 | b | O | |
| 50 | a | O | |
| 51 | VCC | - | +5V |
| 52 | VCC | - | |

M51564P(PICK UP SERVO)



| Pin No. | NAME | Function Block | Input/Output | Function |
|---------|----------|----------------------|--------------|---|
| 1 | TE IN | Pre. Amp input | I | Tracking error signal input |
| 2 | TC IN | Pre. Amp input | I | Track cross signal input |
| 3 | SHOCK IN | Pre. Amp input | I | SHOCK detection circuit input |
| 4 | HF OK | Pre. Amp input | I | HFOK signal input |
| 5 | MR | Pre. Amp input | I | Disc mirror detection signal input |
| 6 | JUMP HAG | Micro computer I/O | O | TS OFF · JFJR · BRAKE output (JUMP Mode) |
| 7 | HFD | Micro computer I/O | O | MR input = "1" and Track servo loop off HFD = "1" |
| 8 | T · HLD | TRACK SERVO | I | TS 1 SW dilect control |
| 9 | DATA OUT | Micro computer input | O | Internal status output |
| 10 | JP1 | Micro computer input | I | 1 track jump control signal input |
| 11 | MSD | Micro computer input | I | Micro computer serial data transfer clock |
| 12 | MLA | Micro computer input | I | Micro computer serial data latch |
| 13 | MCK | Micro computer input | I | Micro computer serial data transfer |
| 14 | ACLR | Micro computer input | I | Internal register flip-flop all clear |
| 15 | BIAS | Power | O | Vcc/2 Bias power output |
| 16 | COM | Power | I | COMMON ± Power → GND, one level power → BIAS |
| 17 | GND | Power | I | GND pin |
| 18 | VEE | Power | I | Minus power, one level power → GND |
| 19 | SS OUT | SLIDE SERVO | O | Operational amplifier SS output |
| 20 | SS | SLIDE SERVO | I | Operational amplifier SS invert input |
| 21 | SS | SLIDE SERVO | I | Operational amplifier SS non-invert input |
| 22 | TS OUT | TRACK SERVO | O | Operational amplifier TA output |
| 23 | TS | TRACK SERVO | I | Operational amplifier TA invert input |
| 24 | TG 2 | TRACK SERVO | I | Track gain change switch TG 2 output |
| 25 | TS | TRACK SERVO | I | Operational amplifier TA non-invert input |
| 26 | TG 1 | TRACK SERVO | I | Track gain change switch TG 1 output |
| 27 | TE OUT | TRACK SERVO | O | Operational amplifier TE output |
| 28 | TE | TRACK SERVO | I | Operational amplifier TE invert input |
| 29 | FSR IN | FOCUS SERVO | I | Focus research voltage level detector input |
| 30 | FS OUT | FOCUS SERVO | O | Operational amplifier FA output |
| 31 | FS | FOCUS SERVO | I | Operational amplifier FA invert input |
| 32 | FS | FOCUS SERVO | I | Operational amplifier FA non-invert input |
| 33 | FG | FOCUS SERVO | I | Focus gain change switch FG output |
| 34 | C · FSR | FOCUS SERVO | I | Focus search wave form time constant condenser |
| 35 | I-REF | FOCUS SERVO | I | Connect current setup resistor |
| 36 | VCC | Power | I | PLUS power |

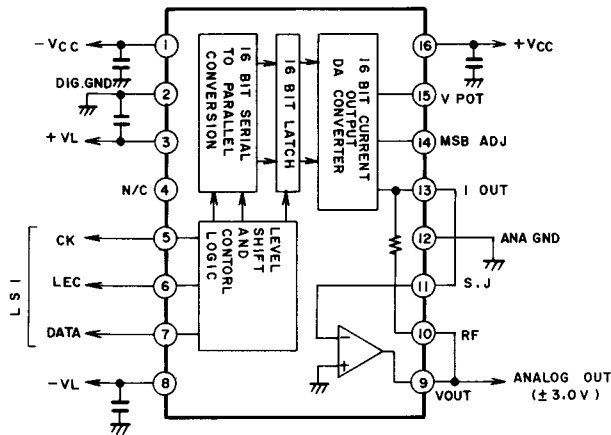
M54544L LOADING DRIVE



TRUTH TABLE

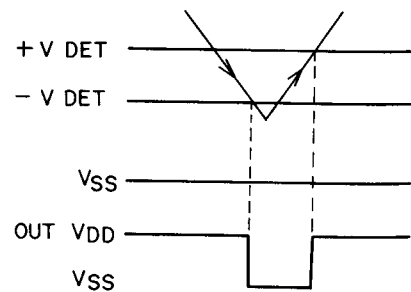
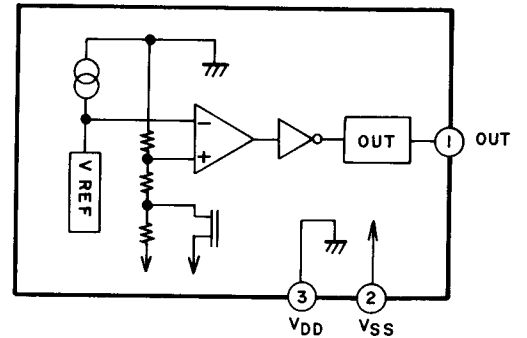
| INPUT | | OUTPUT | | REMARKS |
|-------|---|-------------|-------------|----------------|
| 1 | 2 | 1 | 2 | |
| 0 | 0 | "OFF" state | "OFF" state | - |
| 1 | 0 | 1 | 0 | NORMAL ROTATE |
| 0 | 1 | 0 | 1 | RIVERSE ROTATE |
| 1 | 1 | 0 | 0 | BRAKE |

PCM-56PJ 16 BIT D/A CONVERTER

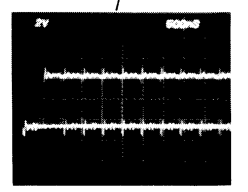
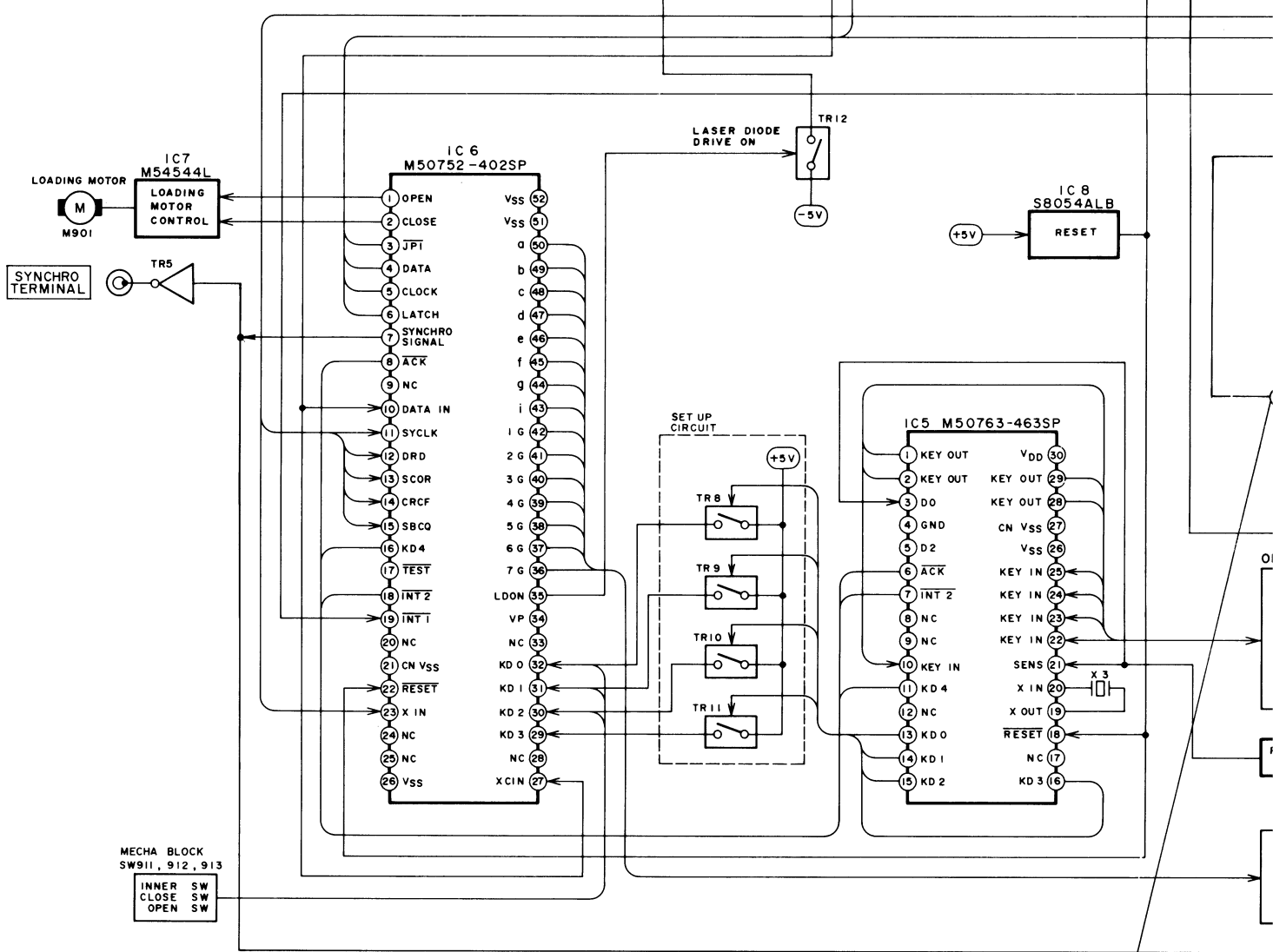
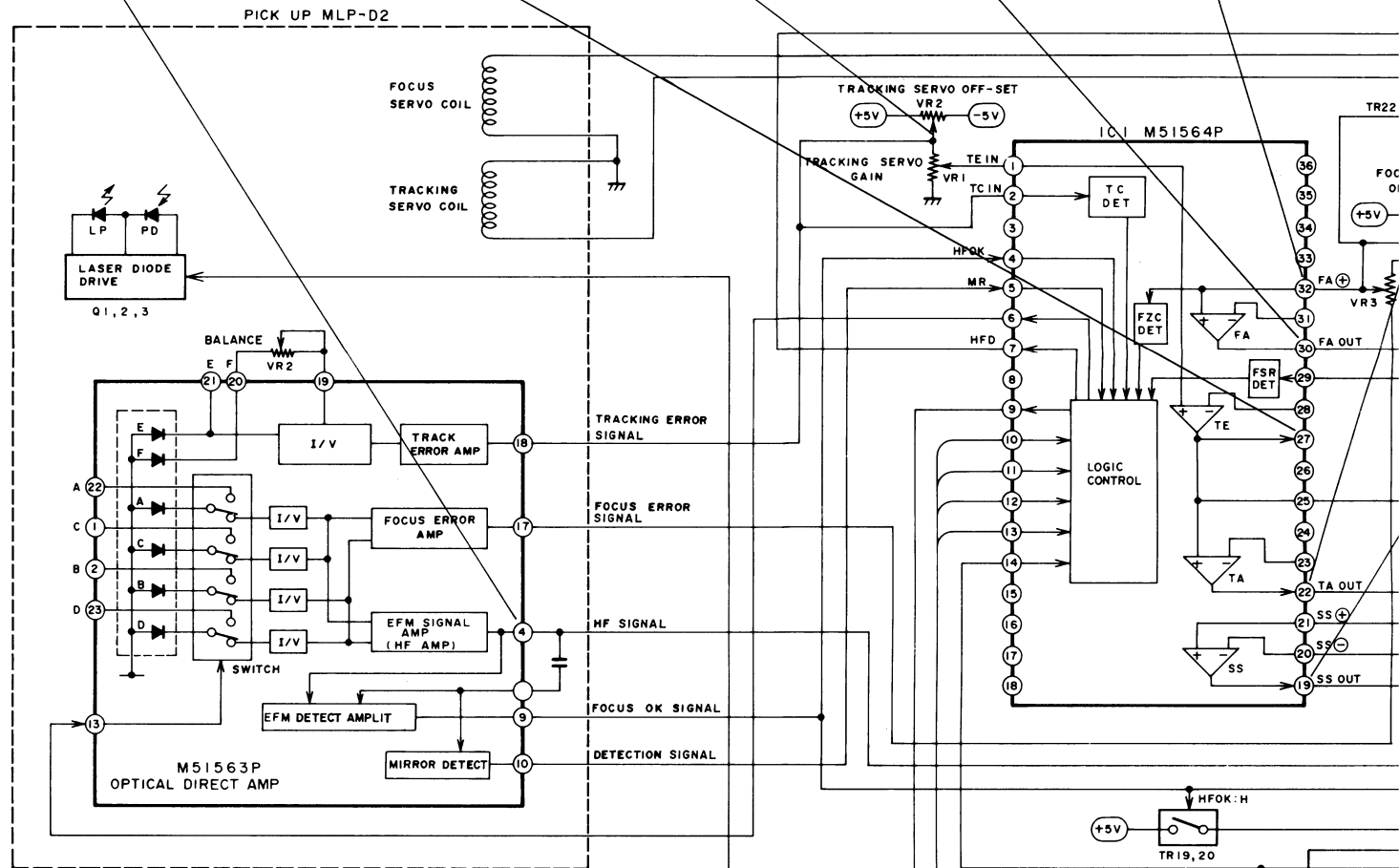
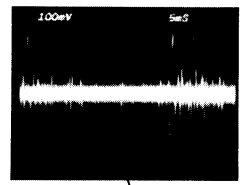
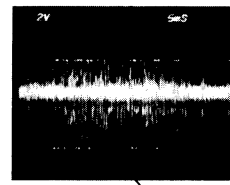
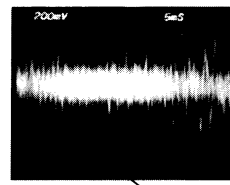
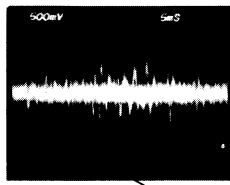
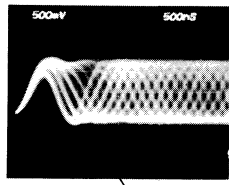


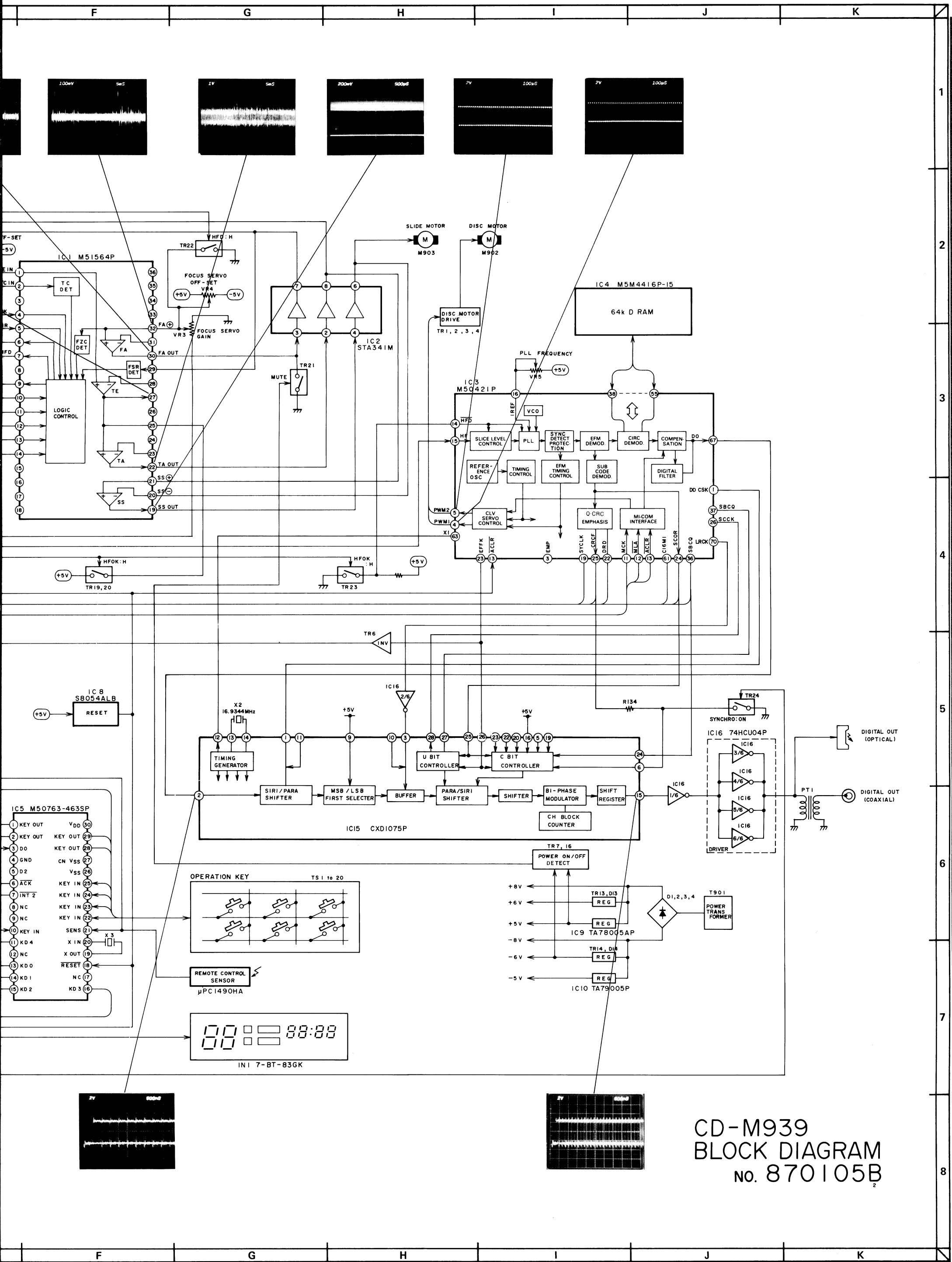
| PIN NO. | FUNCTION | PIN NO. | FUNCTION |
|---------|-----------------------------|---------|------------------------|
| 1 | -Vcc ANALOG ⊖ B | 16 | +Vcc ANALOG ⊕ B |
| 2 | DIG GND DIGITAL GND | 15 | VPOT POTENTIAL METER |
| 3 | +VL LOGIC ⊕ B | 14 | MSB ADJ MSB ADJUSTMENT |
| 4 | N/C NO CONNECTION | 13 | Iout I OUT |
| 5 | CK CLOCK IN | 12 | ANA GND ANALOG GND |
| 6 | LEC LATCH ENABLE CONTROL IN | 11 | S.J SUMMING JUNCTION |
| 7 | DATA DATA IN | 10 | RF FB REGISTER |
| 8 | -VL LOGIC ⊖ B | 9 | Vout V OUT |

S8054ALB VOLTAGE DETECTOR

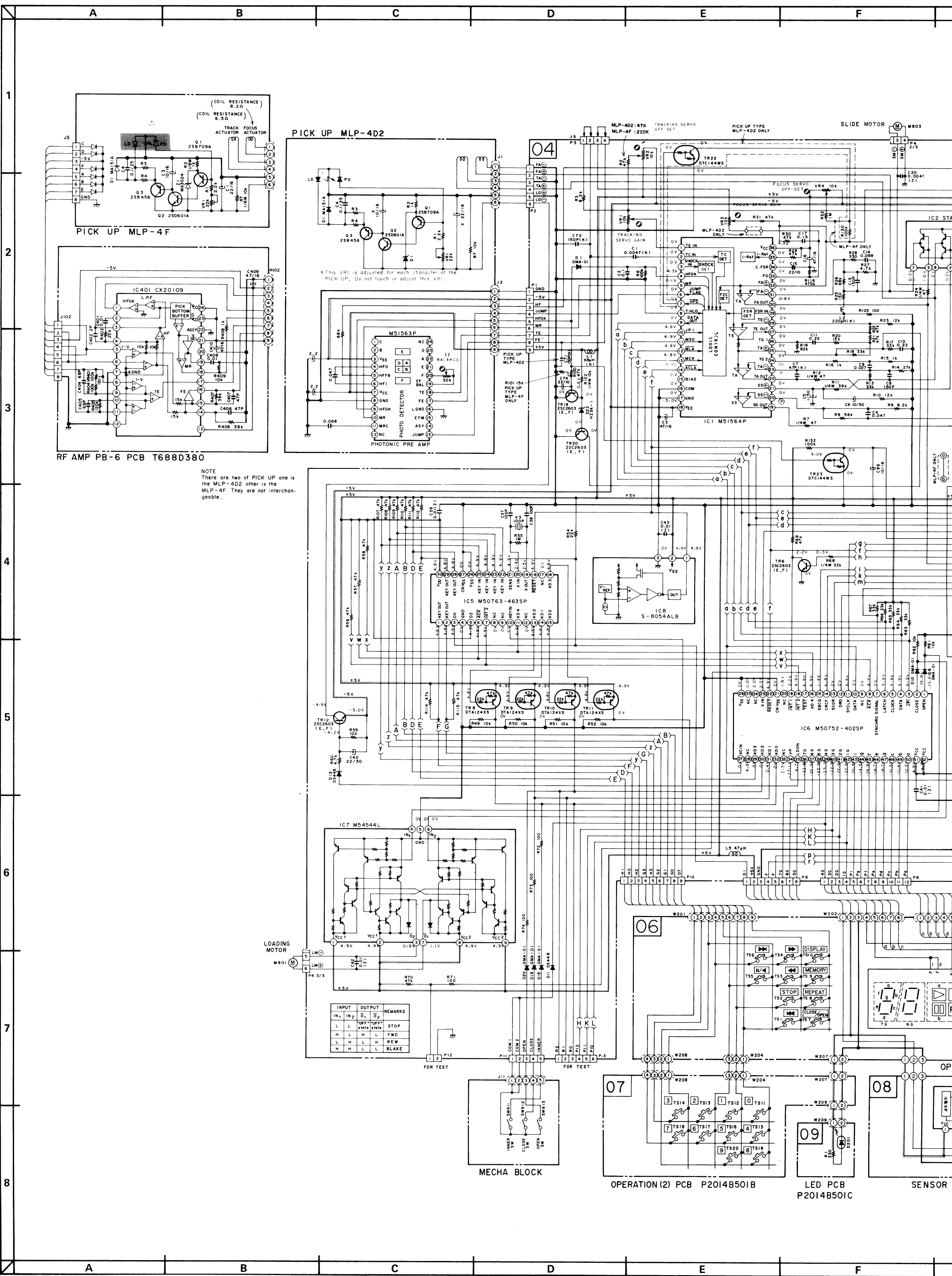


CD-M939





CD-M939
BLOCK DIAGRAM
No. 870105B



1
2
3
4
5
6
7
8

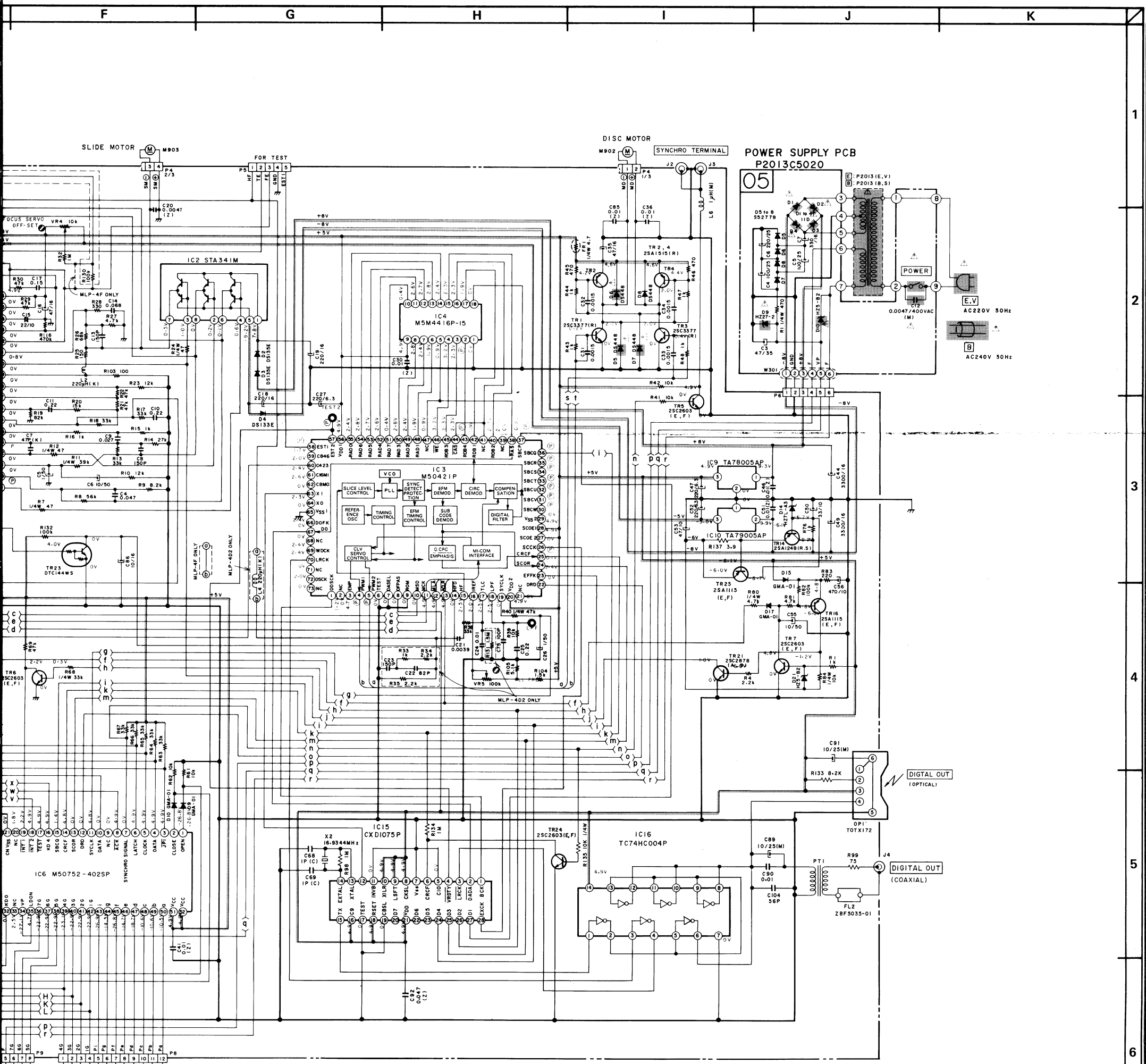
A B C D E F

NOTE
There are two of PICK UP one is the MLP-402 other is the MLP-4F They are not interchangeable.

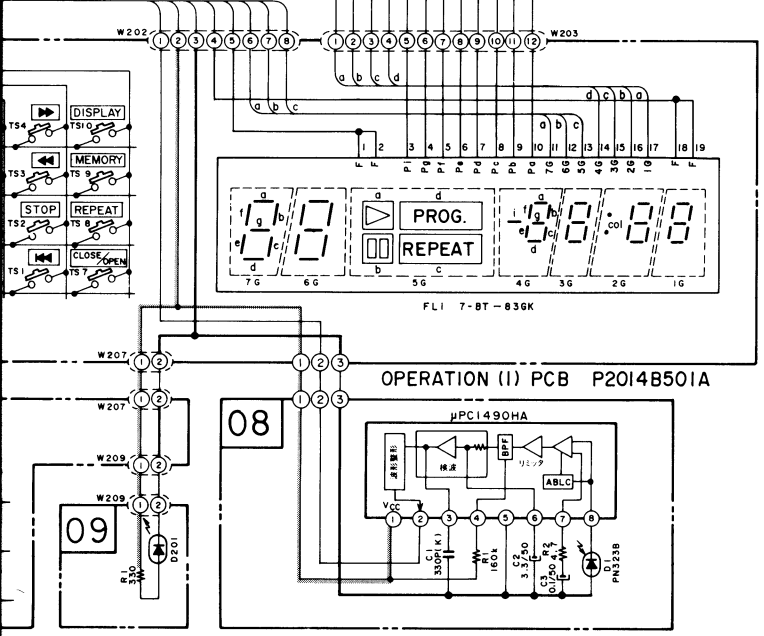
| INPUT | OUTPUT | REMARKS |
|-----------------|-----------------|--------------|
| IN ₁ | IN ₂ | OFF-OFF-STOP |
| L | L | STOP |
| H | L | FWD |
| L | H | REW |
| H | H | BLAKE |

MLP-4F ONLY
MLP-402 ONLY

OPERAT
VCC
GND



MAIN PCB D2014A502D



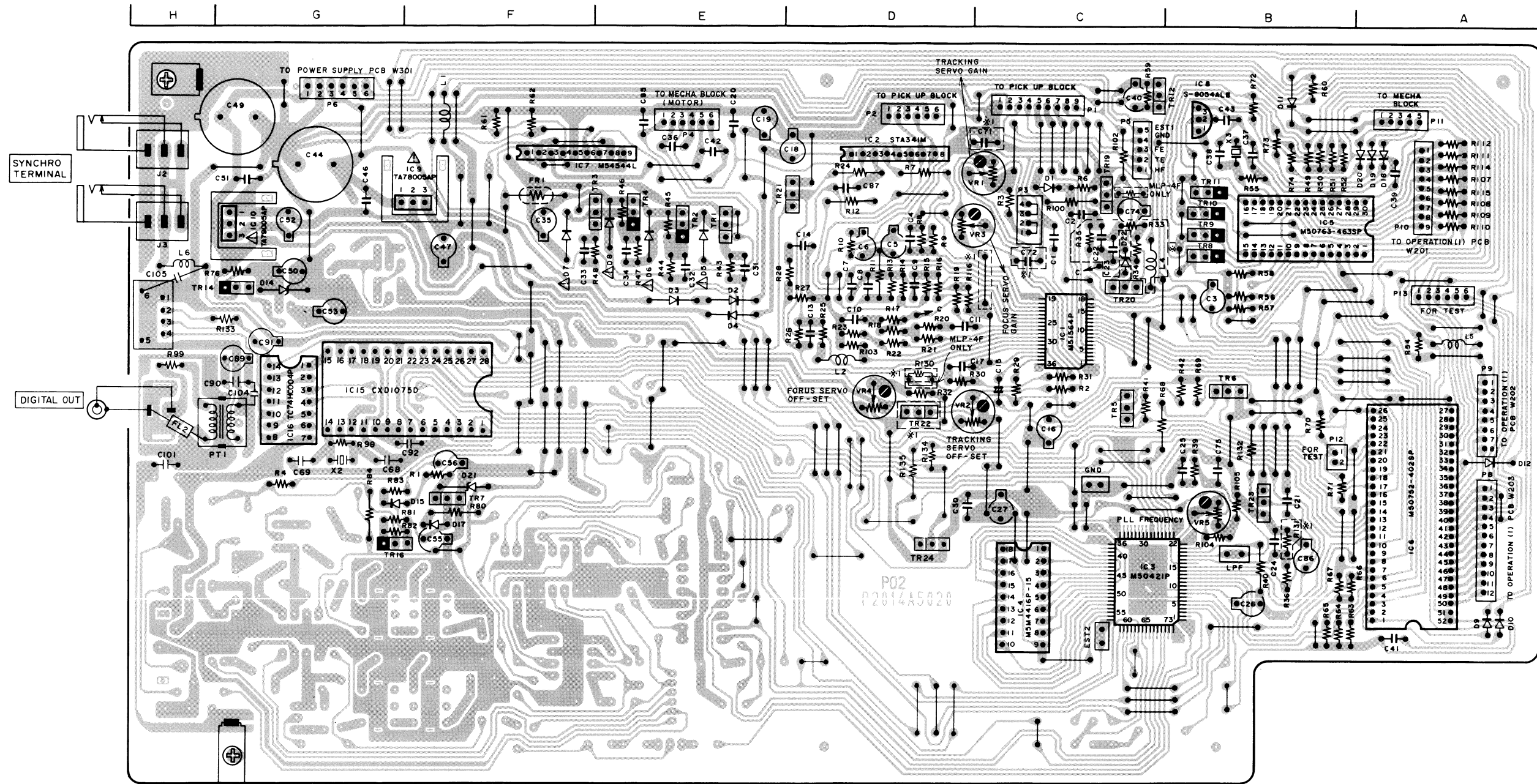
- (B (POWER SUPPLY) LINE
- (SIGNAL LINE
- (TRACKING SERVO SIGNAL LINE
- (FOCUS SERVO SIGNAL LINE

INDICATED VOLTAGES ARE MEASURED BETWEEN GND BY DIGITAL DC VOLTMETER

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS 1/4W(J)
ALL CAPACITORS IN μF 50V(J)
POWER TRANSFORMER IS DIFFERENT
ACCORDING TO AREA

WARNING: ⚠ AND ⚡ INDICATE SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
AVERTISSEMENT: ⚠ ET ⚡ ILS INDICENT LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

CD-M939
SCHEMATIC DIAGRAM
No. 870106B



MAIN PCB P2014A5020

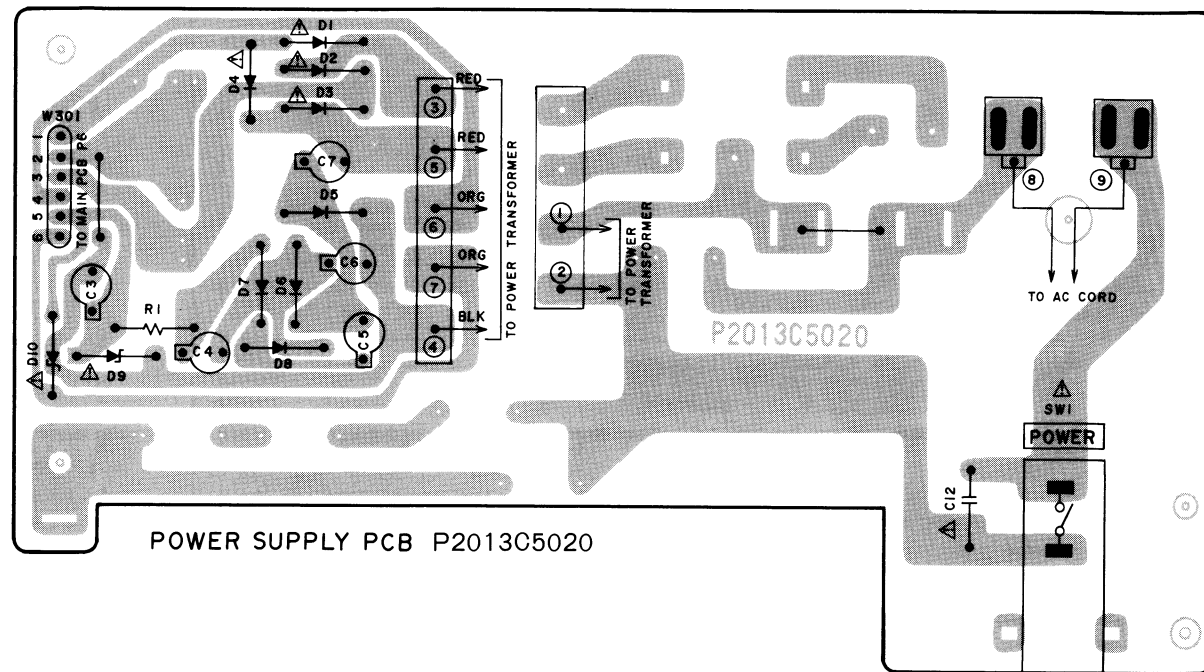
⊠: WHEN USING THE PICK UP TYPE MLP-4D2 ONLY.

WARNING: ⚠ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 AVERTISSEMENT: ⚠ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

- PNP TRANSISTOR
- NPN TRANSISTOR
- FET

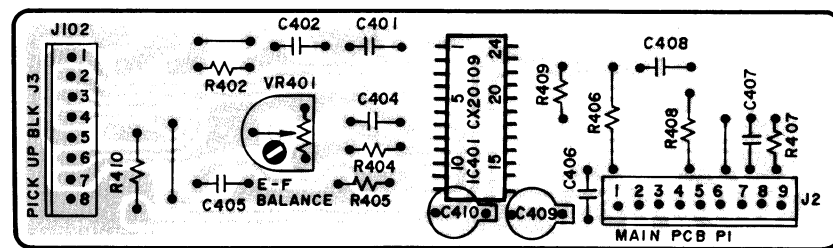
- 2SA1115
2SC2603
DTC144WS
- DTA124XS
- 2SC3383
2SC2878
2SC3377
2SA1515
- 2SA1248
2SC3116

| LOCATION OF COMPONENT | |
|-----------------------|---------------|
| IC | IC 1 -----C2 |
| | IC 2 -----D1 |
| | IC 3 -----C3 |
| | IC 4 -----C3 |
| | IC 5 -----B1 |
| | IC 6 -----A3 |
| | IC 7 -----F1 |
| | IC 8 -----B1 |
| | IC 9 -----F1 |
| | IC10 -----G1 |
| | IC11 -----E3 |
| | IC12 -----F3 |
| | IC13 -----F4 |
| | IC14 -----G3 |
| TRANSISTOR | |
| TR | TR 1 -----E1 |
| | TR 2 -----E1 |
| | TR 3 -----E1 |
| | TR 4 -----E1 |
| | TR 5 -----C2 |
| | TR 6 -----B2 |
| | TR 7 -----F3 |
| | TR 8 -----B2 |
| | TR 9 -----B1 |
| | TR10 -----B1 |
| | TR11 -----B1 |
| | TR12 -----B1 |
| | TR13 -----G2 |
| | TR14 -----G2 |
| | TR15 -----E4 |
| | TR16 -----G3 |
| | TR17 -----G3 |
| | TR17b -----G4 |
| | TR18 -----H3 |
| | TR18b -----G3 |
| | TR19 -----C1 |
| | TR20 -----C2 |
| | TR21 -----D1 |
| | TR22 -----D2 |
| | TR23 -----B3 |
| | TR25 -----G2 |
| | TR26 -----G2 |
| CONNECTOR | |
| P | P 1 -----C1 |
| | P 2 -----D1 |
| | P 3 -----C1 |
| | P 4 -----C1 |
| | P 5 -----E1 |
| | P 6 -----G1 |
| | P 7 -----E4 |
| | P 8 -----A3 |
| | P 9 -----A2 |
| | P10 -----A1 |
| | P11 -----A1 |
| | P12 -----B3 |
| | P13 -----A2 |



POWER SUPPLY PCB P2013C5020

WARNING: Δ INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.
 AVERTISSEMENT: Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT



RF-AMP PCB
(PICK UP TYPE MLP-4F ONLY)

